



*The most efficient and easiest solution  
for heating with renewable energy*

Absorption heat pumps and chillers  
powered by natural gas and renewable energy



caring for the environment



Company, corporate values, awards and certifications

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Guidelines for choosing Robur solutions

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- Absorption technology efficiency evolution
- What is the Robur GAHP Gas Absorption Heat Pump powered by renewable energy
- Good reasons for choosing the Robur GAHP Gas Absorption Heat Pumps
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- Gas absorption heat pumps powered by renewable energy
- Gas absorption chillers also with heat recovery
- Complete systems with gas absorption heat pump powered by renewable energy
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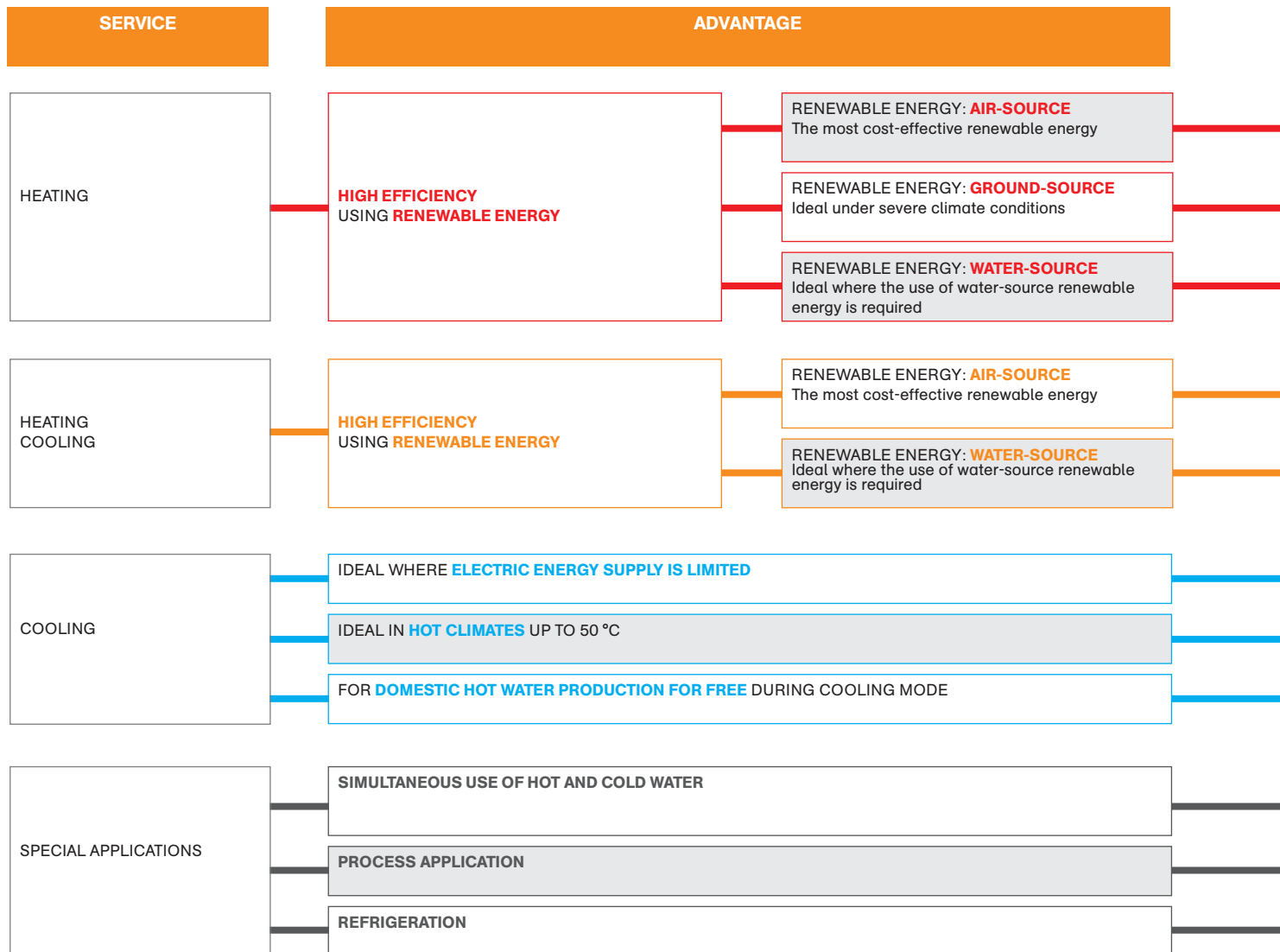
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# GUIDELINES FOR CHOOSING ROBUR SOLUTIONS



## ROBUR ICONS GUIDE



HEATING



COOLING



DHW PRODUCTION



PROCESS APPLICATIONS



REFRIGERATION



SIMULTANEOUS PRODUCTION OF HOT AND COLD WATER

ROBUR SOLUTION	P.	AVAILABLE ALSO AS
MODULATING AND CONDENSING ABSORPTION <b>HEAT PUMP</b> POWERED BY NATURAL GAS + <b>AIR-SOURCE RENEWABLE ENERGY</b> GAHP-A	18	<ul style="list-style-type: none"> <li>- <b>OUTDOOR</b> (p. 20) or <b>INDOOR</b> (p. 22) installation;</li> <li>- pre-assembled units for higher capacity, combined with Robur chillers and/or boilers (from p. 20);</li> <li>- E³ A complete system (p. 46);</li> <li>- integrated outdoor package with condensing boiler Gitié AHAY (p. 48).</li> </ul>
MODULATING AND CONDENSING ABSORPTION <b>HEAT PUMP</b> POWERED BY NATURAL GAS + <b>GROUND-SOURCE RENEWABLE ENERGY</b> GAHP-GS	30	<ul style="list-style-type: none"> <li>- pre-assembled units for higher capacity (p. 32);</li> <li>- E³ GS complete system (p. 46).</li> </ul>
MODULATING AND CONDENSING ABSORPTION <b>HEAT PUMP</b> POWERED BY NATURAL GAS + <b>WATER-SOURCE RENEWABLE ENERGY</b> GAHP-WS	33	<ul style="list-style-type: none"> <li>- pre-assembled units for higher capacity (p. 35);</li> <li>- E³ WS complete system (p. 46).</li> </ul>
<b>REVERSIBLE</b> ABSORPTION <b>HEAT PUMP</b> POWERED BY NATURAL GAS + <b>AIR-SOURCE</b> <b>RENEWABLE ENERGY</b> GAHP-AR	24	<ul style="list-style-type: none"> <li>- pre-assembled units for higher capacity, combined with Robur chillers and/or boilers (from p. 26);</li> <li>- integrated outdoor package with condensing boiler Gitié ARAY (p. 48).</li> </ul>
MODULATING AND CONDENSING ABSORPTION <b>HEAT PUMP</b> POWERED BY NATURAL GAS + <b>WATER-SOURCE RENEWABLE ENERGY</b> GAHP-WS	33	<ul style="list-style-type: none"> <li>- pre-assembled units for higher capacity (p. 35).</li> </ul>
<b>GAS</b> ABSORPTION <b>CHILLER</b> GA ACF	39	<ul style="list-style-type: none"> <li>- pre-assembled units for higher capacity, combined with Robur heat pumps and/or boilers (p. 26-28-40-41);</li> <li>- integrated outdoor package with condensing boiler Gitié ACAY (p. 48).</li> </ul>
<b>GAS</b> ABSORPTION <b>CHILLER</b> GA ACF HT	42	<ul style="list-style-type: none"> <li>- pre-assembled units for higher capacity (p. 43).</li> </ul>
<b>GAS</b> ABSORPTION <b>CHILLER-HEATER</b> <b>WITH HEAT RECOVERY</b> GA ACF HR	36	<ul style="list-style-type: none"> <li>- pre-assembled units for higher capacity, combined with Robur heat pumps and/or boilers (p. 27-28-37-38).</li> </ul>
MODULATING AND CONDENSING ABSORPTION <b>HEAT PUMP</b> POWERED BY NATURAL GAS + <b>WATER-SOURCE RENEWABLE ENERGY</b> GAHP-WS	33	<ul style="list-style-type: none"> <li>- pre-assembled units for higher capacity (p. 35).</li> </ul>
<b>GAS</b> ABSORPTION <b>CHILLER</b> GA ACF TK	42	<ul style="list-style-type: none"> <li>- pre-assembled units for higher capacity (p. 43).</li> </ul>
<b>GAS</b> ABSORPTION <b>CHILLER</b> GA ACF LB	42	<ul style="list-style-type: none"> <li>- pre-assembled units for higher capacity (p. 43).</li> </ul>

## EFFICIENCY AND ENERGY SAVING: ErP LABEL FOR YOUR BEST CHOICE

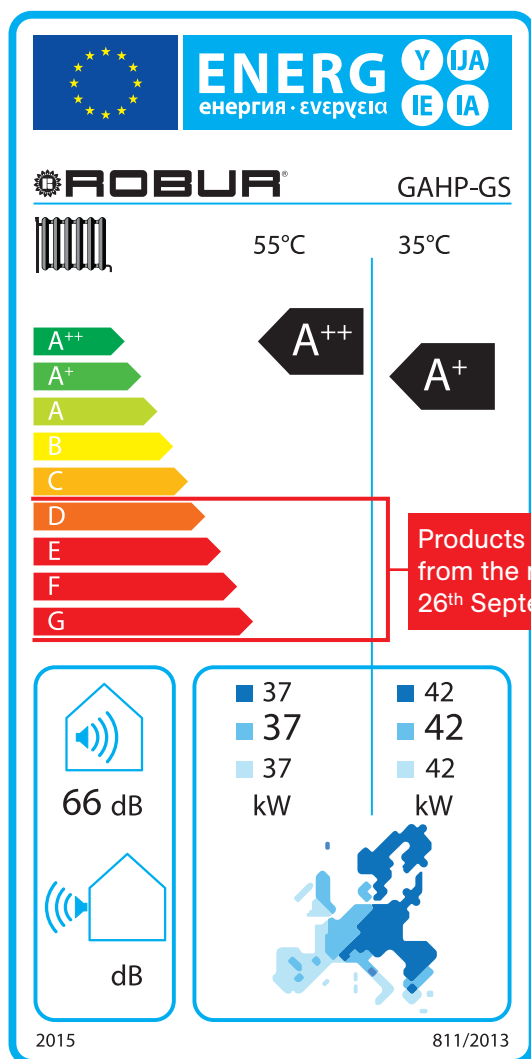
Robur researches, develops and manufactures high efficiency and sustainable heating solutions.

### Robur is at the top of the ErP energy classification

#### What does ErP mean?

ErP - acronym for "Energy related Products" - refers to the European Directive to promote energy efficiency thus reducing energy consumption of heating and DHW-production appliances through eco-design.

The directive confirms the high standard of energy efficiency of Robur solutions.



#### Which are the advantages for the end user?

Thanks to the mandatory energy label, consumers can learn more about the features of the heating system and simply make their selection.

The energy label displays a scale of energy efficiency running from A++ to G and also provides information on the heat output and the noise emissions.

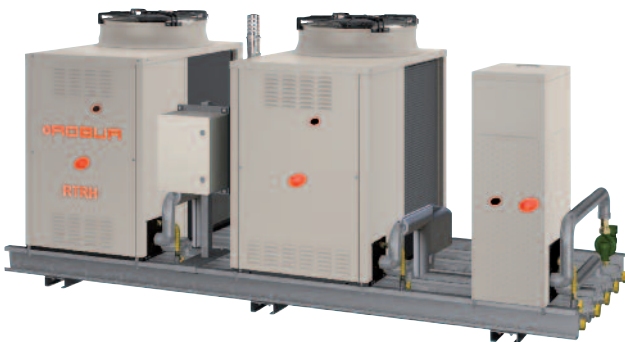
#### ErP: Do you know that ...?

From 26<sup>th</sup> September 2015, heating and DHW production appliances of up to 70 kW output must be marked with a label showing their energy efficiency (delegated regulation EU N 811/2013 - Energy Label).

**Robur heat pumps** powered by natural gas and air-, ground- and water-source renewable energy **are in A++ energy class** even in applications with radiators for system retrofitting.



The Robur air-source heat pump solutions are also designed and supplied **pre-assembled in packages achieving A++ energy class<sup>(1)</sup>** even in applications with radiators for system retrofitting.



<sup>(1)</sup> As per calculation methods of EN12309.

### ErP: Do you know that ...?

From 26<sup>th</sup> September 2015 heating packages of up to 400 kW output are required to meet the minimum energy efficiency and maximum sound emission limits (regulation EU N 813/2013 - Ecodesign).



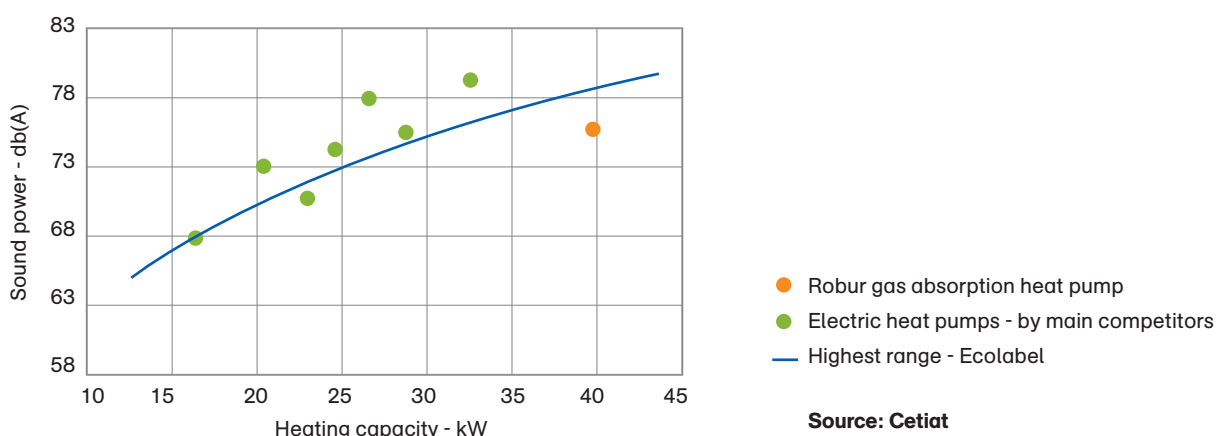
University Church of England Academy, UK

## ROBUR CONTINUOUS IMPROVEMENT

Robur' continuous investment in R&D is one of the key factors for success

An example of continuous improvement of the absorption appliances is represented by sound power, which have been constantly reduced over years.

The chart below compares the sound power of Robur gas absorption heat pumps with the sound power of electric heat pumps manufactured by main competitors. The sound power of Robur GAHP is considerably lower than the limits imposed by Ecolabel and it is the same as the power of smaller (50% of heating capacity) electric heat pumps. Sound power is shown in the chart instead of sound pressure because this data allows a better evaluation of the noise impact of an installed unit.



Robur heat pumps and chillers are particularly quiet, enhancing the comfort

Palas Cerequio Resort in Vigna, Barolo wineyard  
La Morra (Cuneo, Italy)

# ABSORPTION HEAT PUMP POWERED BY NATURAL GAS AND RENEWABLE ENERGY (GAHP)

The perfect blend of the two most common heating technologies

Similarly to gas boilers, the gas absorption heat pump is a device able to supply high temperature hot water both for heating and for DHW production.

Similarly to electric heat pumps, gas absorption heat pump is able to recover renewable energy in the form of heat from air, water and ground sources. Unlike electric heat pumps, gas absorption heat pumps do not use harmful refrigerants, have a negligible electrical consumption and can also provide cold water for summer cooling (reversible version).



## ADVANTAGES - Condensing boiler

- Natural gas powered
- DHW supply
- Only 1/10 of electricity consumption in comparison to electric heat pumps



## ADVANTAGES - Electric heat pump

- Use of renewable source energy with efficiency over 100%
- Cooling mode also available

## MINUS - Condensing boiler

- No use of renewable energy
- Efficiency lower than 100%



## MINUS - Electric heat pump

- High electric consumption
- Use of HFC refrigerants
- Limited operational range



# 6 GOOD REASONS

For choosing GAHP - Gas Absorption Heat Pump powered by renewable energy

1

EFFICIENCY



2

COST AND  
ENERGY SAVING



3

REDUCED CARBON EMISSIONS  
NO HFC REFRIGERANT



4

IDEAL  
INTEGRATION



5

INCREASE  
IN PROPERTY VALUE



6

THE VALUE  
OF EXPERIENCE



The GAHP Gas Absorption Heat Pump:

- is supported by European Commission under the EU's Seventh Framework Programme for Research and Technological Development



- has been tested and certified by EBI, DVGW Forschungsstelle and VDE (Germany), Cetiat (France), ENEA and RSE (Italy), California Energy Commission (USA)



# 1 GAHP HEAT PUMPS ARE EFFICIENT



## Efficiency and use of renewable energy

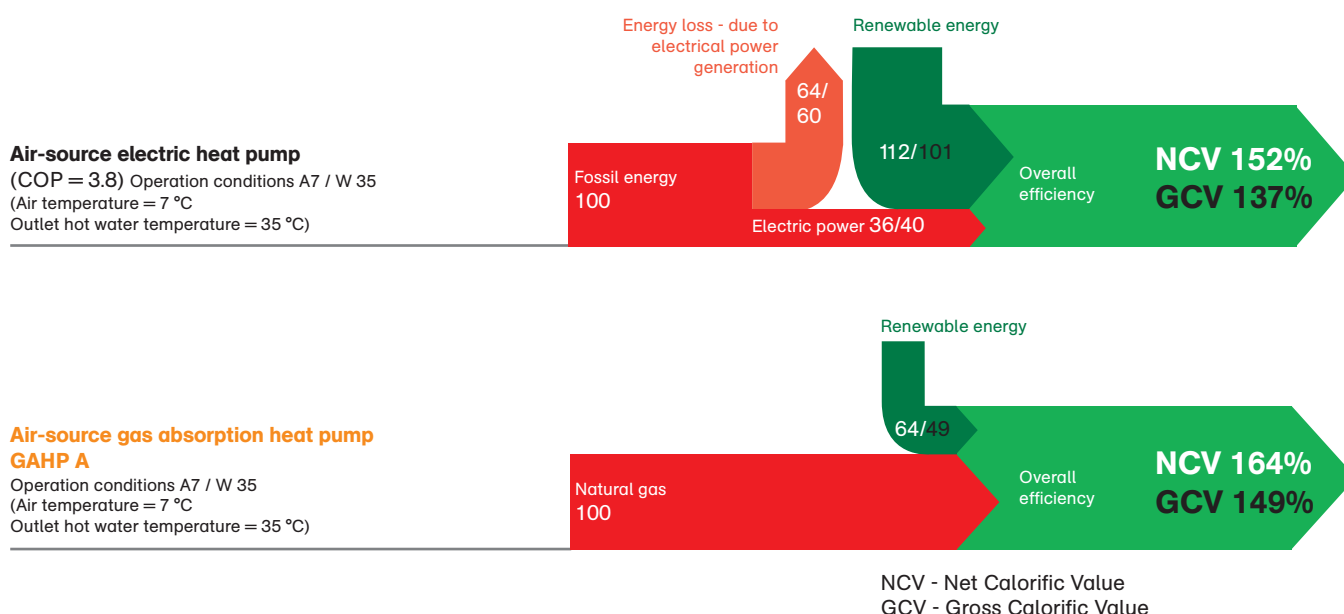
A heat pump is an appliance capable of exploiting the large amount of energy available in natural sources at a lower temperature and of transferring it in the form of useful heat to a user at a higher temperature. Electric heat pumps work with a compressor powered by electricity. Absorption heat pumps are powered directly by natural gas or LPG with a negligible electric consumption.

The advantage is higher heating efficiency, due to the fact that main energy input (natural gas) is primary energy and not electricity, which is generated with low efficiencies (40% on average).

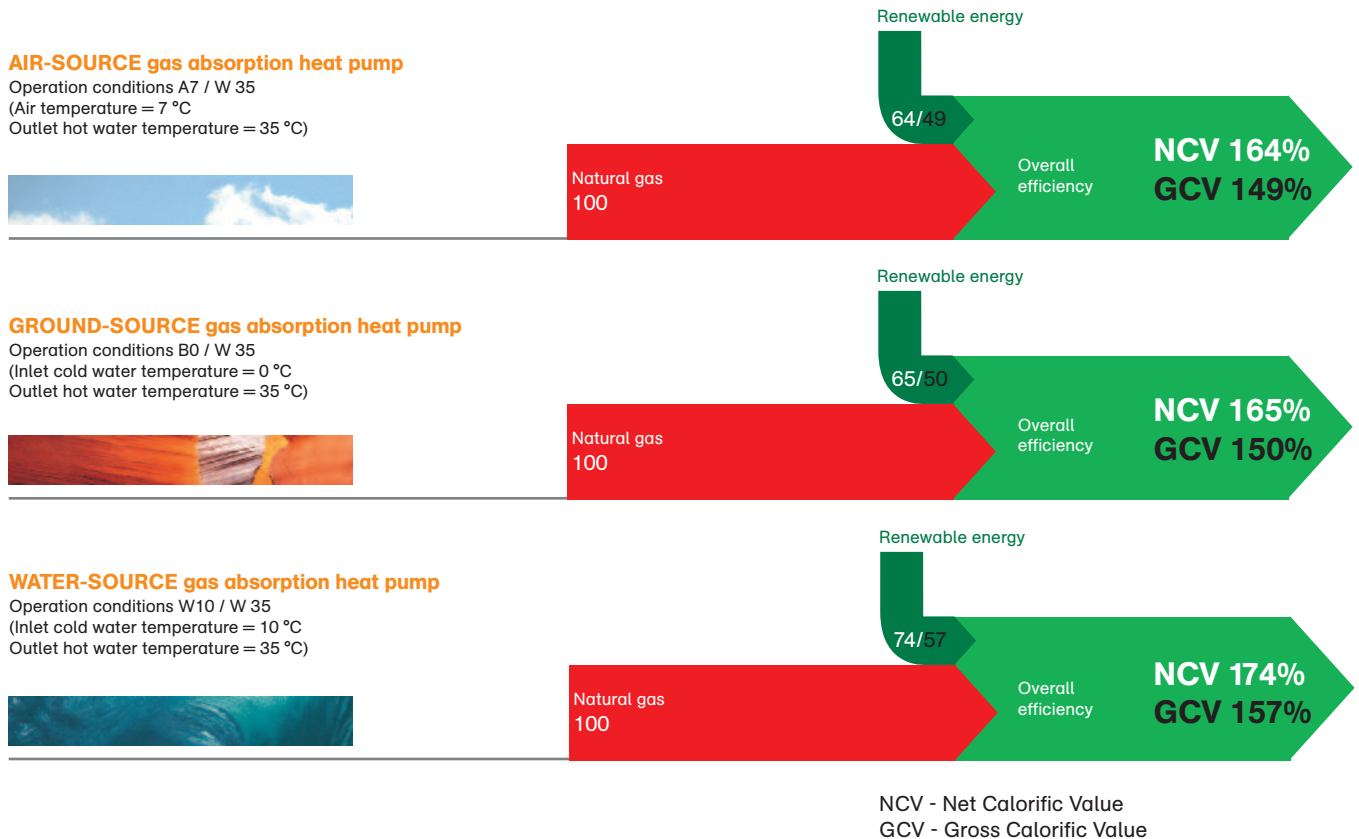
In Fig. A energy balances between electric heat pumps and Robur absorption heat pumps are shown. The energy balance based on the primary energy highlights the higher efficiency of Robur gas absorption heat pumps in comparison to the electric ones (COP of 3.8).

In Fig. B energy balances of Robur gas absorption heat pumps are shown for the 3 different types of renewable energy sources: air, water and ground.

**Fig. A - Air-source absorption heat pump powered by natural gas and renewable energy GAHP vs. electric heat pump**



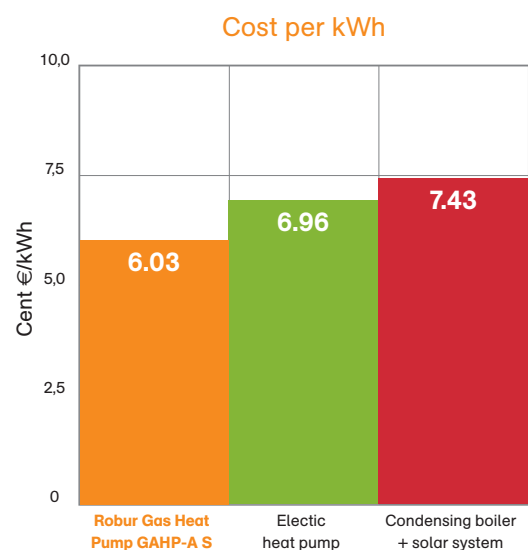
**Fig. B - Efficiency and renewable energy utilization in GAHPs**



## 2 COST AND ENERGY SAVING



GAHP technology can provide significant savings, up to 40%, on heating costs every year, in comparison to the best condensing boilers, making GAHP a smart and beneficial investment, with a payback time of 2 to 4 years.



Cost per kWh of 3 different technologies, considering:

- natural gas cost equivalent to 0.86 Euro/m<sup>3</sup>;
- electric power cost equivalent to 0.24 Euro/kWh;
- air-source Robur GAHP-A S - G.U.E. equivalent to 164%;
- air-source electric heat pump - C.O.P. equivalent to 3.8;
- condensing boiler with efficiency equivalent to 105%;
- solar system surface equivalent to 5.0 m<sup>2</sup>.



### 3 ENVIRONMENTALLY FRIENDLY

using natural gas + renewable energy<sup>(1)</sup>

- Each Robur GAHP adds 1 kW of natural gas to **0.5 kW of renewable energy**<sup>(2)</sup>.
- **10,863<sup>(3)</sup> installed GAHPs** save every year 17,380 Tons of Oil Equivalent and the emissions of 45,625 Tons of CO<sub>2</sub><sup>(4)</sup>, which is equivalent to the emissions of 21,726 green cars<sup>(5)</sup> or those absorbed by 6,506,937 trees<sup>(6)</sup>.
- Robur GAHPs are the best solution to the problem of global warming due to greenhouse gases, using a natural refrigerant **with GWP (Global Warming Potential) = 0**.

(1) All data are tested and certified by DVGW Forschungsstelle, VDE and EBI (Germany), Cetiat (France), ENEA and RSE (Italy) and California Energy Commission (USA).

(2) To produce 0.5 kW with solar thermal, approx. 1m<sup>2</sup> of collectors is necessary.

(3) Data updated on 1<sup>st</sup> July 2015.

(4) Each GAHP can save 2.165 m<sup>3</sup> of natural gas every year (1 m<sup>3</sup> of natural gas produces 1.94 Kg of CO<sub>2</sub>), assuming 1,000 hours of operation per year.

(5) Assuming that a car covers 15,000 km per year and produces 140 g CO<sub>2</sub> per km. Source: ACEA European Automobile Manufacturers Association.

(6) 1,000 m<sup>2</sup> of forest in the Ticino Natural Park absorb 500 kg of CO<sub>2</sub> per year, assuming that one tree occupies 14 m<sup>2</sup>. Source: LifeGate.

### 4 IDEAL INTEGRATION



Ensuring energy and cost savings while respecting the environment, **GAHPs are the best choice for integration into existing buildings.**

#### Efficiency



**90%**



**120%**

GAHPs are the **ideal integration with boilers**. With heating efficiencies of 40% higher than the best condensing boilers, the system ensures remarkable savings on overall heating operational costs.

GAHPs **are an excellent choice for integration with solar systems.**

Most solar systems require an auxiliary back-up heating source.

For instance, boilers are used during periods when solar radiation is insufficient. The integration of GAHP with solar systems:

- provides the highest efficiency with the greatest use of renewable energy;
- reduces the overall investment cost of the application and its pay-back;
- overcomes architectural constraints in existing buildings, providing green energy even in cases where lack of spaces for solar panels does not allow the installation.



**Renewable energy**

**= 0%**



**= 20%**



**= 50%**



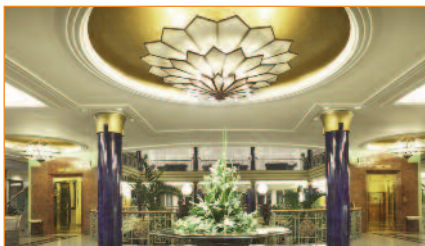
## 5 INCREASE IN PROPERTY VALUE



GAHPs are the most profitable investment to increase the value of the building. Upgrading the heating system only and with a small investment per square meter, the building performance rating will increase.



## 6 THE VALUE OF EXPERIENCE



Jardines de Nivaria Hotel in Tenerife, Spain



Carrefour 14 points of sales, Italy



Certosa di Pavia, Italy



Primary School in Sortland, Norway



Primary school in Plaidt, Germany



GasTerra in Groningen, Netherlands



District Hospital in Bochnia, Poland



Museum Aan de Stroom in Antwerp, Belgium



Scania in Oberschleißheim, Germany



Holiday Inn Airport Hotel in Istanbul, Turkey



Social Housing Benny Farm in Montreal, Canada



Chateau Talbot in Saint-Julien, France



Multi-family house in Berlin, Germany



Pixel Building in Melbourne, Australia



Open University in Milton Keynes, UK



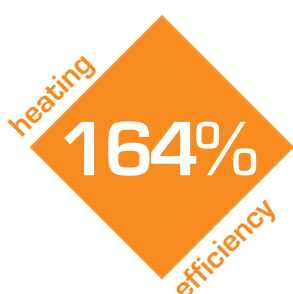
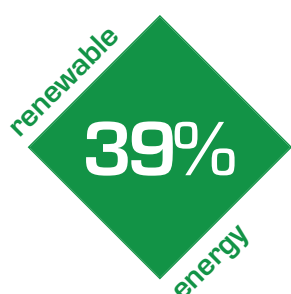
For high efficiency heating and domestic hot water production.

## Condensing and modulating absorption heat pump powered by natural gas + air-source renewable energy

### GAHP-A

#### Advantages

- Up to 39% utilisation of air-source renewable energy. Designed to exceed peak efficiency (G.U.E. - Gas Utilization Efficiency) of 164%. It ensures efficiency levels in excess of 154% even at -7 °C, so it is also used in especially cold climates. It thus avoids activating back-up systems (boilers and electrical heaters), reducing the seasonal performance coefficients and hence increase consumption.
- It increases the total efficiency of the heating system when it is combined or integrated with boilers with a lower energy performance.
- The most beneficial heating system compared with competing technologies saving up to 40% on annual heating costs. It enhances the energy qualification of buildings with the consequent increase in the value of the building.
- It is eligible for national and local incentive programs all over Europe.
- With a GAHP-A, every year 4.4 Tons of CO<sub>2</sub> emissions are saved, which are equivalent to those absorbed by 625 trees or those produced by 2 green cars; every year 2 Tons of Oil Equivalent are saved. Moreover, Robur GAHP-A uses natural refrigerants not subject to normal constraints and phase-out (F-Gas Regulation exempt).



#### ELIGIBLE

for national and local  
incentive programs  
all over Europe

Please also refer to planning manual. Pdf download under [www.robur.com](http://www.robur.com)



### Applications

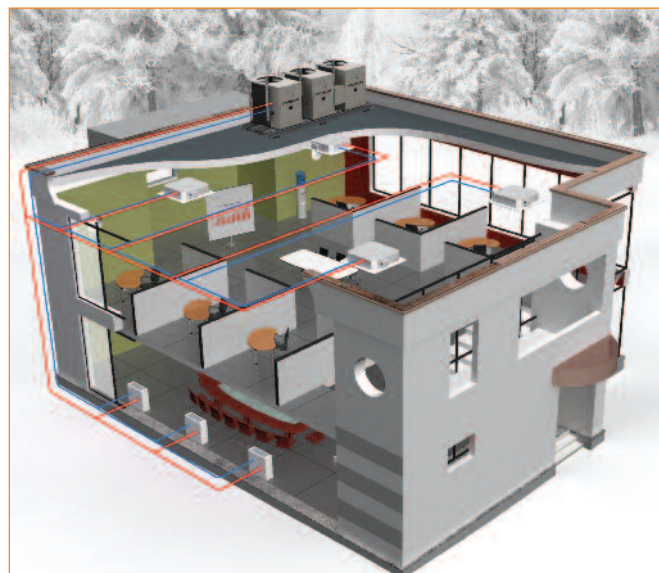
- Ideal for heating buildings with high gas/LPG consumption, either with low or high temperature systems.
- For outdoor installation.

### Versions

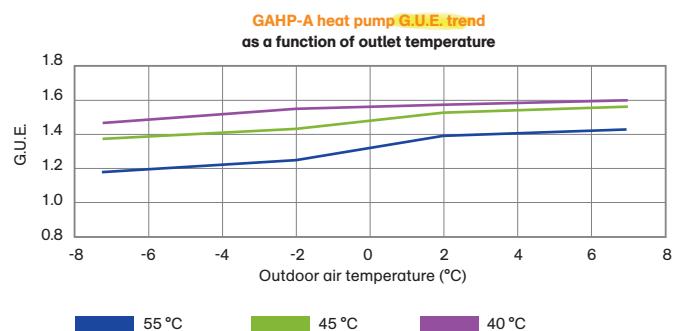
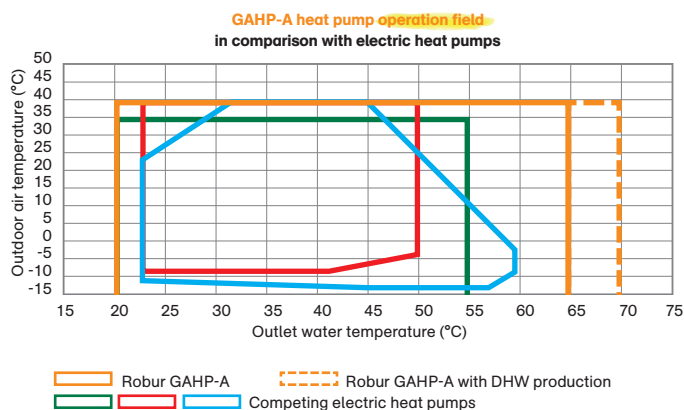
- Available in standard or low-noise version.
- Available also in:
  - pre-assembled units for higher capacity, combined

with Robur chillers and/or boilers (from p. 20);

- E<sup>3</sup> A complete system (p. 46);
- integrated outdoor package with condensing boiler Gitié AHAY (p. 48).



Examples of GAHP-A heat pump in residential and light-commercial applications.



**HEATING OPERATION MODE <sup>(1)</sup>**

<b>Energy class ErP (55 °C operation)</b>			<b>A+</b>
Working point A7/W35	G.U.E. gas utilization efficiency	%	164
	heating capacity	kW	41.3
Working point A7/W50	G.U.E. gas utilization efficiency	%	152
	heating capacity	kW	38.3
Nominal water flow rate ( $\Delta T = 10\text{ °C}$ )		m <sup>3</sup> /h	3.0
Nominal water pressure loss (outlet water at 50 °C)		kPa	43
Maximum outlet water temperature heating/DHW		°C	65/70
Maximum inlet water temperature heating/DHW		°C	55/60
Outdoor temperature (dry bulb)	max	°C	40
	min	°C	-15 <sup>(2)</sup>

**BURNER CHARACTERISTICS**

Thermal input (actual)		kW	25.2
Gas consumption (actual)	natural gas G20 <sup>(3)</sup>	m <sup>3</sup> /h	2.67
	LPG G30/G31 <sup>(4)</sup>	kg/h	1.99/1.96

**ELECTRICAL CHARACTERISTICS**

Voltage			230V-50Hz
Nominal electrical power <sup>(5)</sup>	standard version	kW	0.84
	low noise version <sup>(6)</sup> - max/min speed fan	kW	0.77/0.50

**INSTALLATION DETAILS**

Operational weight standard/low noise version		kg	390/400
Sound pressure Lp at 5 metres <sup>(7)</sup> Free field, at the front, direction factor 2	standard version	dB(A)	57.6
	low noise version <sup>(6)</sup> - max speed fan	dB(A)	52.0
	low noise version <sup>(6)</sup> - min speed fan <sup>(8)</sup>	dB(A)	49.0
Connections	water	" F	1 1/4
	gas	" F	3/4
	exhaust flue pipe	mm	80
Electrical degree of protection		IP	X5D
Standard version size <sup>(9)</sup>	width	mm	848
	depth	mm	1,258
	height	mm	1,281
Low-noise version size <sup>(9)</sup>	width	mm	848
	depth	mm	1,258
	height	mm	1,536

<sup>(1)</sup> As per calculation methods of EN12309.<sup>(2)</sup> Available also for lower temperature.<sup>(3)</sup> NCV 34.02MJ/mt (9.45 kWh/m<sup>3</sup>) at 15 °C - 1013 mbar.<sup>(4)</sup> NCV 46.34 MJ/kg (12.87 kWh/kg) at 15 °C - 1013 mbar.<sup>(5)</sup> ± 10% depending on the power supply voltage and on the tolerance of the electrical motors power consumption.<sup>(6)</sup> High efficiency modulating fan for lower noise emission; sound-insulated oil pump.<sup>(7)</sup> Lw sound power standard version dB(A) 79.6; max speed fan low-noise version dB(A) 74.0 and min speed fan dB(A) 71.0: Sound power values measured according to EN ISO 9614.<sup>(8)</sup> According to data by manufacturers.<sup>(9)</sup> Size does not include exhaust flue pipe.

## Heating solutions and DHW production



## with high efficiency air-source heat pumps

Model	Units	Heating capacity heating/DHW kW	System G.U.E. <sup>(1)</sup> %	Size w/d/h <sup>(2)</sup> mm	Weight kg
RTA <sup>(3)</sup>	2 A	82.60	164.3	2,314/1,245/1,400	888
	3 A	123.90	164.3	3,610/1,245/1,400	1,331
	4 A	165.20	164.3	4,936/1,245/1,400	1,774
	5 A	206.50	164.3	6,490/1,245/1,400	2,227

• Data refer to standard outdoor version, 2 pipes version and without circulators. Available with or without circulators, standard or low noise version. Please contact Robur Sales Network.

<sup>(1)</sup> Average efficiency on residential buildings; outlet water 35 °C.<sup>(2)</sup> Size does not include exhaust flue pipe.<sup>(3)</sup> Outdoor installation.



## Solutions for heating and DHW production



with high efficiency air-source heat pumps + condensing boilers

Model	Units	Heating capacity heating/DHW kW	System G.U.E. <sup>(1)</sup> %	Size w/d/h <sup>(2)</sup> mm	Weight kg
RTAY <sup>(3)</sup>	1 A + 2 AY	110.10	145.0	2,314/1,245/1,400	729
	2 A + 1 AY	117.00	163.4	3,382/1,245/1,400	891
	1 A + 3 AY	144.50	135.6	3,382/1,245/1,400	975
	2 A + 2 AY	151.40	157.6	3,382/1,245/1,400	1,069
	3 A + 1 AY	158.30	164.1	4,936/1,245/1,400	1,175
	1 A + 4 AY	178.90	129.8	3,382/1,245/1,400	1,351
	2 A + 3 AY	185.80	150.6	4,936/1,245/1,400	1,435
	3 A + 2 AY	192.70	161.8	4,936/1,245/1,400	1,530
	4 A + 1 AY	199.60	164.3	6,490/1,245/1,400	1,635
	2 A + 4 AY	220.20	144.5	4,936/1,245/1,400	1,745
	3 A + 3 AY	227.10	157.6	4,936/1,245/1,400	1,908
	4 A + 2 AY	234.00	163.4	6,490/1,245/1,400	1,993
	3 A + 4 AY	261.50	152.9	6,490/1,245/1,400	2,098
	4 A + 3 AY	268.40	161.0	6,490/1,245/1,400	2,218
	4 A + 4 AY	302.80	157.6	6,490/1,245/1,400	2,302

• Data refer to standard version, 4 pipes version and without circulators. Available with or without circulators, standard or low noise version. Please contact Robur Sales Network.

<sup>(1)</sup> Average efficiency on residential buildings; outlet water 35 °C.

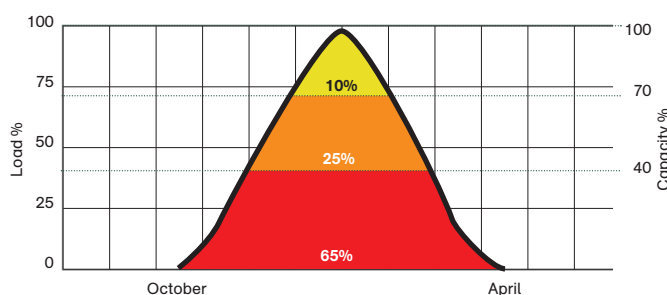
<sup>(2)</sup> Size does not include exhaust flue pipe.

<sup>(3)</sup> Outdoor installation.



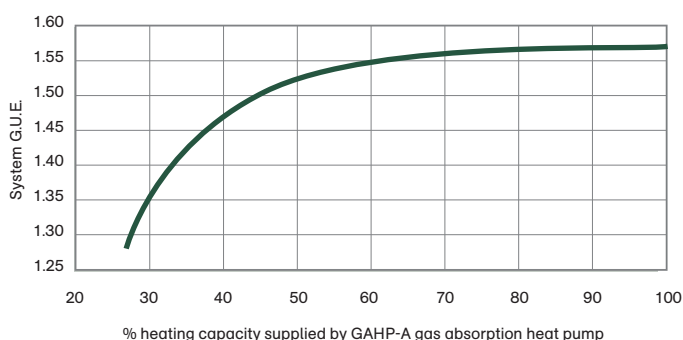
The Robur air-source heat pump solutions are also designed and supplied pre-assembled in packages achieving A++ energy class<sup>(1)</sup> even in applications with radiators for system retrofitting.

<sup>(1)</sup> As per calculation methods of EN12309.



Energy supplied in winter season by an integrated system -composed by 1 heat pump, covering 40% of the overall heating capacity and 2 boilers, covering 60% of the overall heating capacity- is provided by the heat pump accounting for 65% and by the two boilers accounting for 35%.

■ Energy supplied by second boiler = 10%  
■ Energy supplied by first boiler = 25%  
■ Energy supplied by heat pump = 65%



The picture shows the increase in overall efficiency of an integrated heating system as a function of the percentage of the overall capacity covered by GAHP.



For high efficiency heating and domestic hot water production.

## Condensing and modulating absorption heat pump powered by natural gas + air-source renewable energy

### GAHP-A INDOOR

**GAHP-A INDOOR is a unique, high value and state-of-the-art solution** compliant with the current and future regulations in terms of **efficiency, energy saving and renewable energy use**.

It is the ideal solution **for the plant room of detached and semi-detached houses or for central heating systems** and it could be a smarter choice than a boiler combined with solar systems.

It is suitable for existing buildings and **for retrofitting heating systems**, also with high temperature (radiators) distribution systems.

#### Advantages

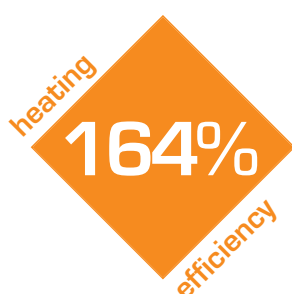
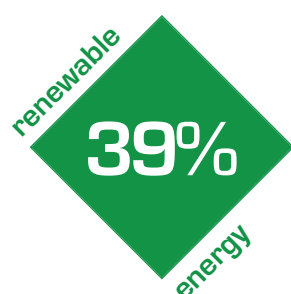
- GAHP-A INDOOR can be installed in the existing plant room and can facilitate correct installation, thanks to the ductwork mounted on the unit.
  - It exceeds peak efficiency (G.U.E. - Gas Utilization Efficiency) of 164% thanks to the use of air-source renewable energy. It ensures high efficiency levels also at low temperature, thus avoiding activating back-up systems (boiler and electrical heaters) reducing the seasonal performance coefficients and hence increase consumption.
  - It provides up to 40% of running cost savings if compared with the best condensing boilers.
- It's eligible for national and local incentive programs all over Europe.
  - It represents the most profitable investment to increase the value of the building and its energy performance rating.
  - It's environmentally friendly: every year 4.4 Tons of CO<sub>2</sub> emissions are saved, which are equivalent to those absorbed by 604 trees or those produced by 2 green cars. Every year 2 Tons of Oil Equivalent are saved in comparison with a boiler. Moreover, Robur GAHP-A Indoor uses natural refrigerants not subject to normal constraints and phase-out (F-Gas Regulation exempt).

#### Versions

- Ideal for heating buildings with high gas/LPG consumption, either with low or high temperature systems.
- For Indoor installation.



## THE IDEAL SOLUTION USING RENEWABLE ENERGY FOR THE PLANT ROOM



#### ELIGIBLE

for national and local incentive programs all over Europe

Please also refer to planning manual. Pdf download under [www.robur.com](http://www.robur.com)



Examples of GAHP-A Indoor application in the plant room.

### HEATING OPERATION MODE <sup>(1)</sup>

#### Energy class ErP (55 °C operation)

Working point A7/W35	G.U.E. gas utilization efficiency	%	164
	heating capacity	kW	41.3
Working point A7/W50	G.U.E. gas utilization efficiency	%	152
	heating capacity	kW	38.3
Nominal water flow rate ( $\Delta T = 10\text{ °C}$ )		m <sup>3</sup> /h	3,0
Nominal water pressure loss (outlet water at 50 °C)		kPa	43
Maximum outlet water temperature heating/DHW		°C	65/70
Maximum inlet water temperature heating/DHW		°C	55/60
Outdoor temperature (dry bulb)	max	°C	40
	min	°C	-15 <sup>(2)</sup>

### BURNER CHARACTERISTICS

Thermal input (actual)		kW	25.2
Gas consumption (actual)	natural gas G20 <sup>(3)</sup>	m <sup>3</sup> /h	2.67
	LPG G30/G31 <sup>(4)</sup>	kg/h	1.99/1.96

### ELECTRICAL CHARACTERISTICS

Voltage		230V-50Hz	
Nominal electrical power <sup>(5)(6)</sup>	max speed fan	kW	0.87
	min speed fan	kW	0.50

### INSTALLATION DETAILS

Operational weight		kg	405
Sound pressure Lp at 5 metres <sup>(6)(7)</sup> Free field, at the front, direction factor 2	max speed fan	dB(A)	52.0
	min speed fan <sup>(8)</sup>	dB(A)	59.0
Connections	water	" F	1 1/4
	gas	" F	3/4
	exhaust flue pipe	mm	80
Electrical degree of protection		IP	X5D
Size <sup>(9)</sup>	width	mm	848
	depth	mm	1,258
	height	mm	1,587

<sup>(1)</sup> As per calculation methods of EN12309.

<sup>(2)</sup> Available also for lower temperature.

<sup>(3)</sup> NCV 34.02MJ/mt (9.45 kWh/m<sup>3</sup>) at 15 °C - 1013 mbar.

<sup>(4)</sup> NCV 46.34 MJ/kg (12.87 kWh/kg) at 15 °C - 1013 mbar.

<sup>(5)</sup>  $\pm 10\%$  depending on the power supply voltage and on the tolerance of the electrical motors power consumption.

<sup>(6)</sup> High efficiency modulating fan for lower noise emission; sound-insulated oil pump.

<sup>(7)</sup> Lw sound power max speed fan low-noise version dB(A) 74.0 and min speed fan dB(A) 71.0. Sound power values measured according to EN ISO 9614.

<sup>(8)</sup> According to data by manufacturers.

<sup>(9)</sup> Size does not include exhaust flue pipe.



For high efficiency heating and cooling with low electric demand.

## Reversible absorption heat pump powered by natural gas + air-source renewable energy

### GAHP-AR

#### Advantages

- Up to 33.3% utilisation of air-source renewable energy. Designed to exceed peak efficiencies (G.U.E. - Gas Utilization Efficiency) of 150%<sup>(1)</sup>. Ensures efficiency levels in excess of 130% even at -7 °C. No back-up systems are required.

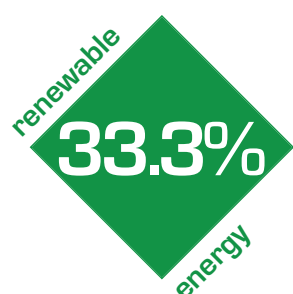
- The most beneficial heating system compared with competing technologies saving up to 40% on annual heating costs. It enhances the energy qualification of buildings with the consequent increase in the value of the building.
- It reduces electricity requirements up to 86%

compared to traditional electrical systems, thanks to the prevalent use of natural gas.

- It is eligible for national and local incentive programs all over Europe.
- With a GAHP-A, every year 3.6 Tons of CO<sub>2</sub> emissions are saved, which are equivalent to

those absorbed by 508 trees or those produced by 2 green cars; every year 1.6 Tons of Oil Equivalent are saved.

Moreover, Robur GAHP-AR uses natural refrigerants not subject to normal constraints and phase-out (F-Gas Regulation exempt).



#### ELIGIBLE

for national and local incentive programs all over Europe

Please also refer to planning manual. Pdf download under [www.robur.com](http://www.robur.com)



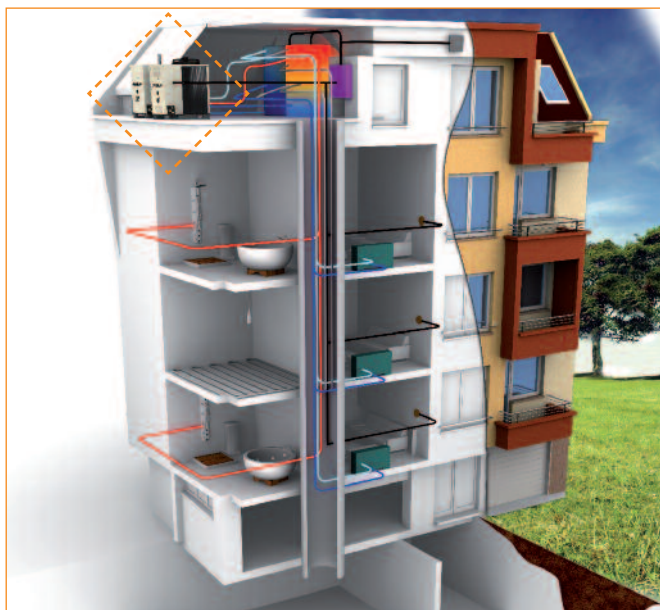
### Applications

- Ideal for heating and DHW in buildings with high natural gas/LPG consumption where availability of electric power is limited.
- For outdoor installation.

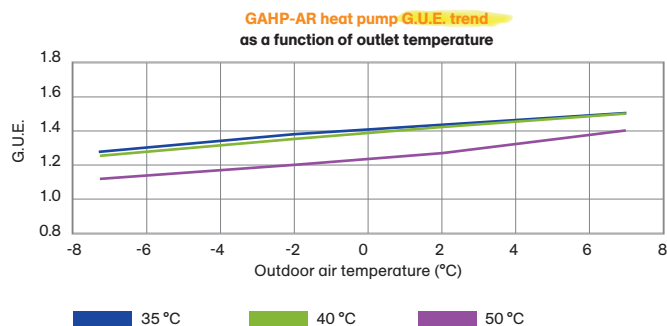
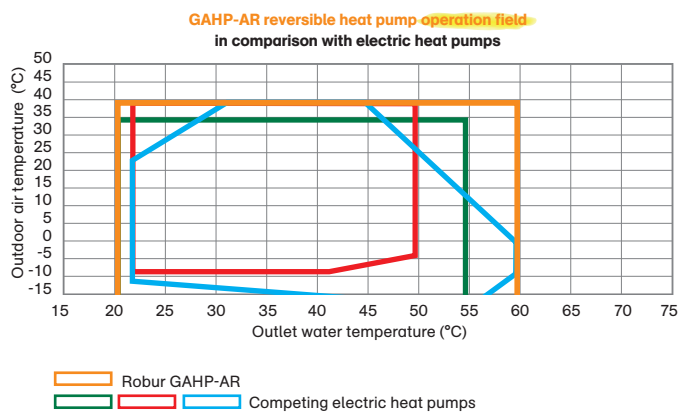
### Versions

- Available also in standard and low noise version.
- Available also in:
  - pre-assembled units for higher capacity, combined with Robur chillers and/or boilers (from p. 26);

- integrated outdoor package with condensing boiler Gitié ARAY (p. 48).



Example of GAHP-AR applications in winter and summer operation with radiant panels, fan coils and indirect production of DHW.



**HEATING OPERATION MODE <sup>(1)</sup>**

Energy class ErP (55 °C operation)			A+
Working point A7/W35	G.U.E. (gas utilization efficiency)	%	150
	heating capacity	kW	37.8
Working point A7/W50	G.U.E. (gas utilization efficiency)	%	140
	heating capacity	kW	35.3
Nominal water flow rate ( $\Delta T = 10\text{ °C}$ )		m <sup>3</sup> /h	3.04
Nominal water pressure loss (outlet water at 50 °C)		kPa	29
Maximum outlet water temperature ( $\Delta T = 10\text{ °C}$ )		°C	60
Inlet water temperature max/min		°C	50/20
Ambient operating temperature (dry bulb) max/min		°C	35/-20 <sup>(2)</sup>

**COOLING OPERATION MODE <sup>(1)</sup>**

Working point A35/W7	GUE (gas utilization efficiency)	%	67
	cooling capacity	kW	16.9
Nominal water flow rate ( $\Delta T = 5\text{ °C}$ )		m <sup>3</sup> /h	2.9
Nominal water capacity pressure loss (outlet water at 7 °C)		kPa	31
Minimum outlet water temperature		°C	3
Inlet water temperature max/min		°C	45/6
Ambient operating temperature (dry bulb) max/min		°C	45/0

**BURNER CHARACTERISTICS**

Thermal input (actual)		kW	25.2
Gas consumption (actual)	natural gas G20 <sup>(3)</sup>	m <sup>3</sup> /h	2.67
	LPG G30/G31 <sup>(4)</sup>	kg/h	1.96

**ELECTRICAL CHARACTERISTICS**

Voltage		230 V – 50 Hz	
Nominal electrical power <sup>(5)</sup>	standard/low noise version	kW	0.84/0.87

**INSTALLATION DATA**

Operational Weight	standard/low noise version	kg	380/390
Sound power Lp <sup>(6)</sup> Free field, at the front, direction factor 2	standard version	dB(A)	57.6
	low noise version	dB(A)	53.0
Connections	water	" F	11/4
	gas	" F	3/4
	flue exhaust pipe	mm	80
Electrical degree of protection		IP	X5D
Size <sup>(7)</sup>	width	mm	850
	depth	mm	1,230
	height standard/low noise version	mm	1,290/1,540

<sup>(1)</sup> As per calculation methods of EN12309.<sup>(2)</sup> Available also for lower temperature.<sup>(3)</sup> NCV 34.02 MJ/m<sup>3</sup> (9.45 kWh/m<sup>3</sup>) at 15 °C - 1013 mbar.<sup>(4)</sup> NCV 46.34 MJ/kg (12.87 kWh/kg) at 15 °C - 1013 mbar.<sup>(5)</sup> ± 10% depending on the power supply voltage and on the tolerance of the electrical motors power consumption.<sup>(6)</sup> Lw sound power standard version dB(A) 79.6; low-noise version dB(A) 75.0.

Sound power values measured according to EN ISO 9614.

<sup>(7)</sup> Size does not include exhaust flue pipe.**Solutions for heating and/or cooling**

with high efficiency air-source reversible heat pumps, also combined with gas absorption chillers

Model	Units	Heating capacity kW	Cooling capacity kW	System G.U.E. <sup>(1)</sup> %	Size w/d/h <sup>(2)</sup> mm	Weight kg
RTAR	2 AR	75.60	33.80	146.8	2,314/1,245/1,400	886
	3 AR	113.40	50.70	146.8	3,610/1,245/1,400	1,328
	4 AR	151.20	67.60	146.8	4,936/1,245/1,400	1,770
	5 AR	189.00	84.50	146.8	6,490/1,245/1,400	2,222
RTCR	1 AR + 1 ACF	37.80	34.62	146.8	2,314/1,245/1,400	854
	1 AR + 2 ACF	37.80	52.34	146.8	3,610/1,245/1,400	1,264
	1 AR + 3 ACF	37.80	70.06	146.8	4,936/1,245/1,400	1,674
	1 AR + 4 ACF	37.80	87.78	146.8	6,490/1,245/1,400	2,094
	2 AR + 1 ACF	75.60	51.52	146.8	3,610/1,245/1,400	1,296
	2 AR + 2 ACF	75.60	69.24	146.8	4,936/1,245/1,400	1,706
	2 AR + 3 ACF	75.60	86.96	146.8	6,490/1,245/1,400	2,126
	3 AR + 1 ACF	113.40	68.42	146.8	4,936/1,245/1,400	1,738
	3 AR + 2 ACF	113.40	86.14	146.8	6,490/1,245/1,400	2,158
	4 AR + 1 ACF	151.20	85.32	146.8	6,490/1,245/1,400	2,190

• Data refer to standard version, 2 pipes version and without circulators. Available with or without circulators, standard or low noise version. Please contact Robur Sales Network.

<sup>(1)</sup> Average efficiency on residential buildings; with outlet water 60 °C with climate curve.<sup>(2)</sup> Size does not include exhaust flue pipe.

## Solutions for heating, cooling with heat recovery and DHW production all over year



with reversible air-source heat pumps

+ chillers with heat recovery and pumps and condensing boilers for integration



Model	Units	Heating capacity heating/DHW kW	Cooling capacity kW	Heating capacity recovered up to <sup>(1)</sup> kW	System G.U.E. <sup>(2)</sup> %	Size w/d/h <sup>(3)</sup> mm	Weight kg
RTRH	1 AR + 1 ACF-HR + 1 AY	72.20	34.83	32.00	142.9	3,382/1,245/1,400	1,067
	1 AR + 2 ACF-HR + 1 AY	72.20	52.76	64.00	142.9	4,936/1,245/1,400	1,527
	1 AR + 3 ACF-HR + 1 AY	72.20	70.69	96.00	142.9	6,490/1,245/1,400	1,989
	1 AR + 1 ACF-HR + 2 AY	106.60	34.83	32.00	133.6	3,382/1,245/1,400	1,173
	1 AR + 2 ACF-HR + 2 AY	106.60	52.76	64.00	133.6	4,936/1,245/1,400	1,632
	1 AR + 3 ACF-HR + 2 AY	106.60	70.69	96.00	133.6	6,490/1,245/1,400	2,094
	2 AR + 1 ACF-HR + 1 AY	110.00	51.73	32.00	146.3	4,936/1,245/1,400	1,527
	2 AR + 2 ACF-HR + 2 AY	110.00	69.66	64.00	146.3	6,490/1,245/1,400	1,989
	1 AR + 1 ACF-HR + 3 AY	141.00	34.83	32.00	126.9	4,936/1,245/1,400	1,349
	1 AR + 2 ACF-HR + 3 AY	141.00	52.76	64.00	126.9	4,936/1,245/1,400	1,742
	1 AR + 3 ACF-HR + 3 AY	141.00	70.69	96.00	126.9	6,490/1,245/1,400	2,214
	2 AR + 1 ACF-HR + 2 AY	144.40	51.73	32.00	142.9	4,936/1,245/1,400	1,632
	2 AR + 2 ACF-HR + 2 AY	144.40	69.66	64.00	142.9	6,490/1,245/1,400	2,094
	3 AR + 1 ACF-HR + 1 AY	147.80	68.63	32.00	146.7	4,936/1,245/1,400	1,989
	1 AR + 1 ACF-HR + 4 AY	175.40	34.83	32.00	122.4	4,936/1,245/1,400	1,433
	1 AR + 2 ACF-HR + 4 AY	175.40	52.76	64.00	122.4	6,490/1,245/1,400	1,905
	1 AR + 3 ACF-HR + 4 AY	175.40	70.69	96.00	122.4	6,490/1,245/1,400	2,298
	2 AR + 1 ACF-HR + 3 AY	178.80	51.73	32.00	138.1	4,936/1,245/1,400	1,742
	2 AR + 2 ACF-HR + 3 AY	178.80	69.66	64.00	138.1	6,490/1,245/1,400	2,214
	3 AR + 1 ACF-HR + 2 AY	182.20	68.63	32.00	145.7	6,490/1,245/1,400	2,094
	2 AR + 1 ACF-HR + 4 AY	213.20	51.73	32.00	133.6	6,490/1,245/1,400	1,905
	2 AR + 2 ACF-HR + 4 AY	213.20	69.66	64.00	133.6	6,490/1,245/1,400	2,298
	3 AR + 1 ACF-HR + 3 AY	216.60	68.63	32.00	142.9	6,490/1,245/1,400	2,214
	3 AR + 1 ACF-HR + 4 AY	251.00	68.63	32.00	139.6	6,490/1,245/1,400	2,298

\* Data refer to standard version, 6 pipes version and without circulators. Available with or without circulators. Please contact Robur Sales Network.

<sup>(1)</sup> For further data, please refer to Planning Manual.

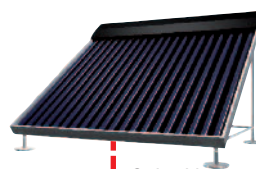
<sup>(2)</sup> Average efficiency on residential buildings; with outlet water 60 °C with climate curve.

<sup>(3)</sup> Size does not include exhaust flue pipe.

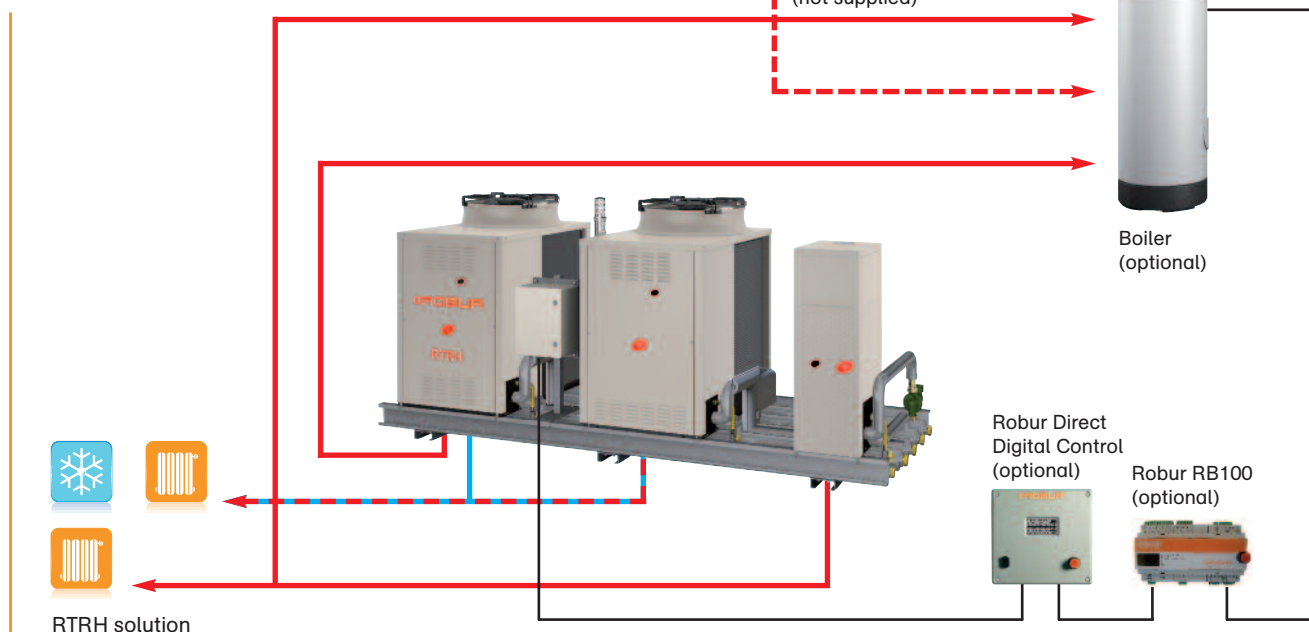


The Robur air-source heat pump solutions are also designed and supplied pre-assembled in packages achieving A++ energy class<sup>(1)</sup> even in applications with radiators for system retrofitting.

<sup>(1)</sup> As per calculation methods of EN12309.



Solar kit (not supplied)



## Solutions for heating, cooling and DHW production



with reversible air-source heat pumps + condensing boilers for integration  
also combined with gas absorption chillers



Model	Units	Heating capacity heating/DHW kW	Cooling capacity kW	System G.U.E. <sup>(1)</sup> %	Size w/d/h <sup>(2)</sup> mm	Weight kg
RTYR	2 AR + 1 AY	110.00	33.80	146.3	3,382/1,245/1,400	1,067
	1 AR + 3 AY	141.00	16.90	126.9	3,382/1,245/1,400	890
	2 AR + 2 AY	144.40	33.80	142.9	3,382/1,245/1,400	1,173
	3 AR + 1 AY	147.80	50.70	146.7	4,936/1,245/1,400	1,527
	1 AR + 4 AY	175.40	16.90	122.4	3,382/1,245/1,400	974
	2 AR + 3 AY	178.80	33.80	138.1	4,936/1,245/1,400	1,349
	3 AR + 2 AY	182.20	50.70	145.7	4,936/1,245/1,400	1,632
	4 AR + 1 AY	185.60	67.60	146.8	6,490/1,245/1,400	1,989
	2 AR + 4 AY	213.20	33.80	133.6	4,936/1,245/1,400	1,433
	3 AR + 3 AY	216.60	50.70	142.9	4,936/1,245/1,400	1,742
	4 AR + 2 AY	220.00	67.60	146.3	6,490/1,245/1,400	2,094
	3 AR + 4 AY	251.00	50.70	139.6	6,490/1,245/1,400	1,905
	4 AR + 3 AY	254.40	67.60	145.0	6,490/1,245/1,400	2,214
	4 AR + 4 AY	288.80	67.60	142.9	6,490/1,245/1,400	2,298
RTRC	1 AR + 1 ACF + 1 AY	72.20	34.62	142.9	3,382/1,245/1,400	1,035
	1 AR + 2 ACF + 1 AY	72.20	52.34	142.9	4,936/1,245/1,400	1,463
	1 AR + 3 ACF + 1 AY	72.20	70.06	142.9	6,490/1,245/1,400	1,893
	1 AR + 1 ACF + 2 AY	106.60	34.62	133.6	3,382/1,245/1,400	1,141
	1 AR + 2 ACF + 2 AY	106.60	52.34	133.6	4,936/1,245/1,400	1,568
	1 AR + 3 ACF + 2 AY	106.60	70.06	133.6	6,490/1,245/1,400	1,998
	2 AR + 1 ACF + 1 AY	110.00	51.52	146.3	4,936/1,245/1,400	1,495
	2 AR + 2 ACF + 1 AY	110.00	69.24	146.3	6,490/1,245/1,400	1,925
	1 AR + 1 ACF + 3 AY	141.00	34.62	126.9	4,936/1,245/1,400	1,317
	1 AR + 2 ACF + 3 AY	141.00	52.34	126.9	4,936/1,245/1,400	1,678
	1 AR + 3 ACF + 3 AY	141.00	70.06	126.9	6,490/1,245/1,400	2,118
	2 AR + 1 ACF + 2 AY	144.40	51.52	142.9	4,936/1,245/1,400	1,600
	2 AR + 2 ACF + 2 AY	144.40	69.24	142.9	6,490/1,245/1,400	2,030
	3 AR + 1 ACF + 1 AY	147.80	68.42	146.7	6,490/1,245/1,400	1,957
	1 AR + 1 ACF + 4 AY	175.40	34.62	122.4	4,936/1,245/1,400	1,401
	1 AR + 2 ACF + 4 AY	175.40	52.34	122.4	6,490/1,245/1,400	1,841
	1 AR + 3 ACF + 4 AY	175.40	70.06	122.4	6,490/1,245/1,400	2,202
	2 AR + 1 ACF + 3 AY	178.80	51.52	138.1	4,936/1,245/1,400	1,710
	2 AR + 2 ACF + 3 AY	178.80	69.24	138.1	6,490/1,245/1,400	2,150
	3 AR + 1 ACF + 2 AY	182.20	68.42	145.7	6,490/1,245/1,400	2,062
	2 AR + 1 ACF + 4 AY	213.20	51.52	133.6	6,490/1,245/1,400	1,873
	2 AR + 2 ACF + 4 AY	213.20	69.24	133.6	6,490/1,245/1,400	2,234
	3 AR + 1 ACF + 3 AY	216.60	68.42	142.9	6,490/1,245/1,400	2,182
	3 AR + 1 ACF + 4 AY	251.00	68.42	139.6	6,490/1,245/1,400	2,266

• Data refer to standard version, 4 pipes version and without circulators. Available with or without circulators, standard or low noise version, 2 or 4 pipes. Please contact Robur Sales Network.

<sup>(1)</sup> Average efficiency on residential buildings; outlet water 60 °C with climate curve.  
<sup>(2)</sup> Size does not include exhaust flue pipe.

## Solutions for heating, cooling and DHW production in cooling operation with heat recovery



with reversible air-source heat pumps + chillers with heat recovery



Model	Units	Heating capacity heating/DHW kW	Cooling capacity kW	Heating capacity recovered up to <sup>(1)</sup> kW	System G.U.E. <sup>(2)</sup> %	Size w/d/h <sup>(3)</sup> mm	Weight kg
RTAH	1 AR + 1 ACF-HR	37.80	34.83	32.00	146.8	2,314/1,245/1,400	906
	1 AR + 2 ACF-HR	37.80	52.76	64.00	146.8	3,610/1,245/1,400	1,358
	1 AR + 3 ACF-HR	37.80	70.69	96.00	146.8	4,936/1,245/1,400	1,810
	1 AR + 4 ACF-HR	37.80	88.62	128.00	146.8	6,490/1,245/1,400	2,272
	2 AR + 1 ACF-HR	75.60	51.73	32.00	146.8	3,382/1,245/1,400	1,358
	2 AR + 2 ACF-HR	75.60	69.66	64.00	146.8	4,936/1,245/1,400	1,810
	2 AR + 3 ACF-HR	75.60	87.59	96.00	146.8	6,490/1,245/1,400	2,272
	3 AR + 1 ACF-HR	113.40	68.63	32.00	146.8	3,610/1,245/1,400	1,810
	3 AR + 2 ACF-HR	113.40	86.56	64.00	146.8	4,936/1,245/1,400	2,272
	4 AR + 1 ACF-HR	151.20	85.53	32.00	146.8	6,490/1,245/1,400	2,272

• Data refer to standard version, 4 pipes version and without circulators. Available with or without circulators, standard or low noise version. Please contact Robur Sales Network.  
<sup>(1)</sup> For further data, please refer to Planning Manual.

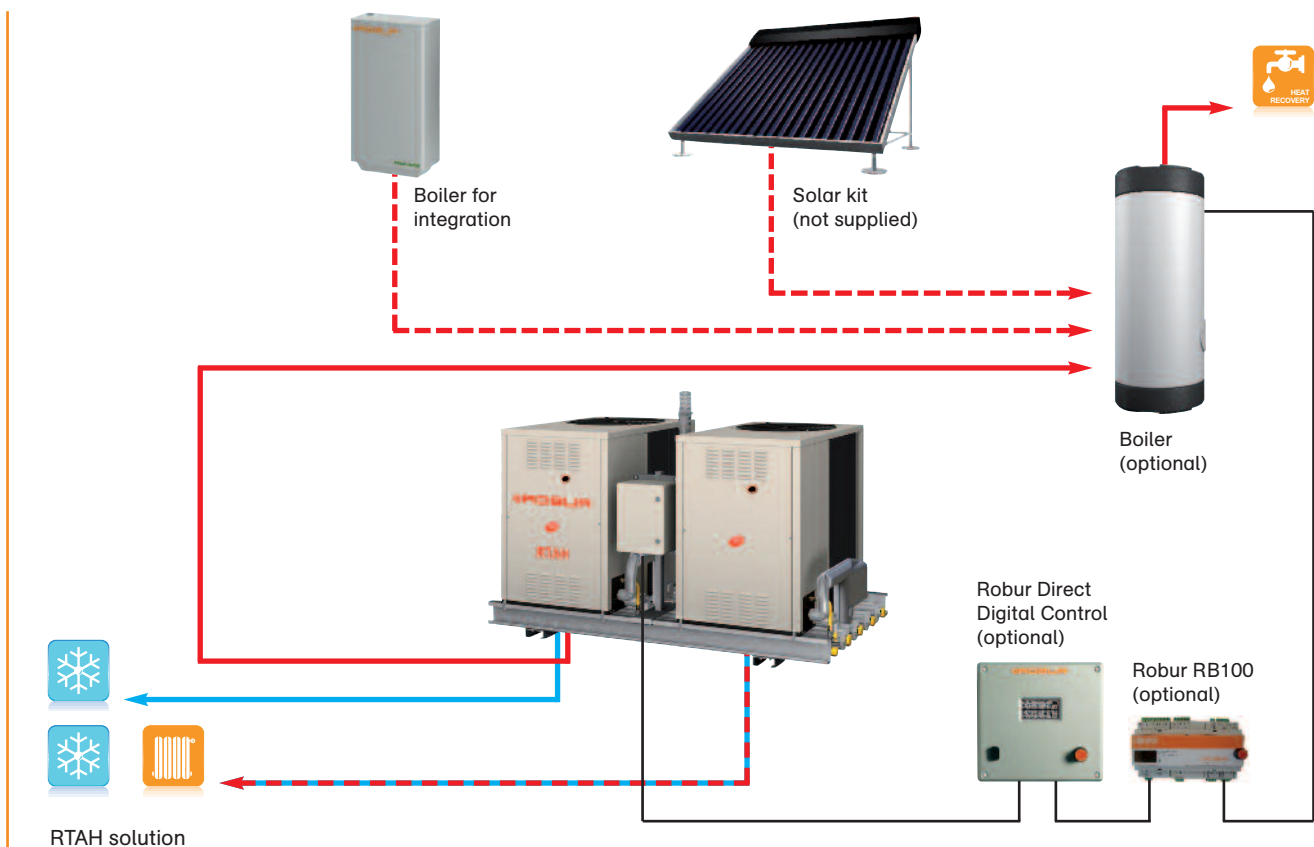
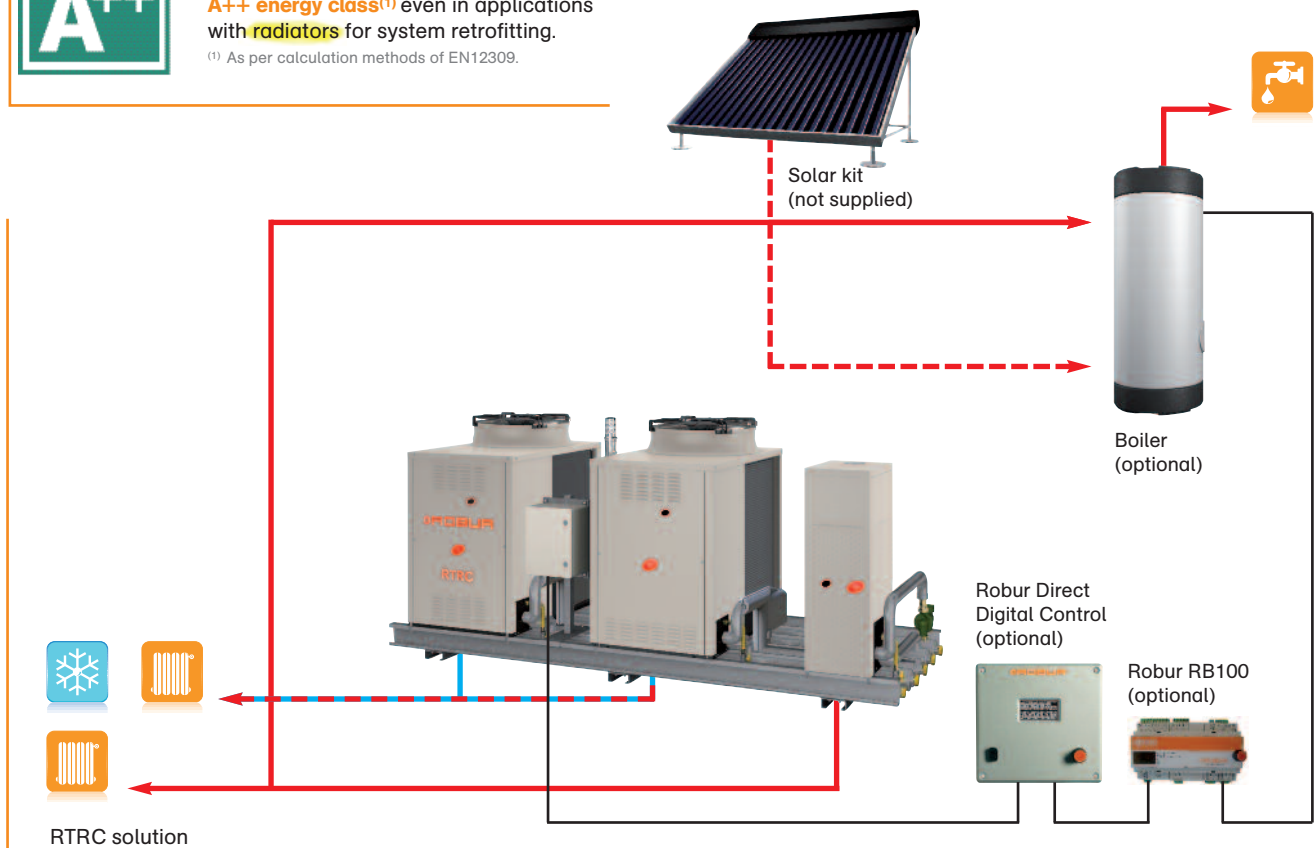
<sup>(2)</sup> Average efficiency on residential buildings; outlet water 60 °C with climate curve.  
<sup>(3)</sup> Size does not include exhaust flue pipe.





The Robur **air-source** heat pump solutions are also designed and supplied **pre-assembled in packages achieving A++ energy class<sup>(1)</sup>** even in applications with **radiators** for system retrofitting.

<sup>(1)</sup> As per calculation methods of EN12309.





For high efficiency heating and domestic hot water production in geothermal applications.

Condensing and modulating absorption heat pump powered by natural gas + ground-source renewable energy

## GAHP-GS

### Advantages

- Up to 39.4% utilisation of ground-source renewable energy. Designed to exceed peak efficiency (G.U.E. - Gas Utilization Efficiency) of 165%
  - Reduction in investment costs for geothermal loops can be higher than 50% in comparison to electric heat pumps.
  - The most beneficial heating system compared with competing technologies saving up to 40% on annual heating costs. It enhances the energy qualification of buildings with the consequent increase in the value of the building.
  - Reduction of electric energy consumption compared with traditional electric systems thanks to the prevalent use of natural gas.
  - It is eligible for national and local incentive programs all over Europe.
  - With a GAHP-GS, every year 4.6 Tons of CO<sub>2</sub> emissions are saved, which are equivalent to those absorbed by 656 trees or those produced by 2 green cars; every year 2.2 Tons of Oil Equivalent are saved.
- Moreover, Robur GAHP-GS uses natural refrigerants not subject to normal constraints and phase-out (F-Gas Regulation exempt).



### ELIGIBLE

for national and local incentive programs all over Europe

renewable  
**39.4%**  
energy

heating  
**165%**  
efficiency

geothermal  
**-50%**  
loops cost

Please also refer to planning manual. Pdf download under [www.robur.com](http://www.robur.com)

### Applications

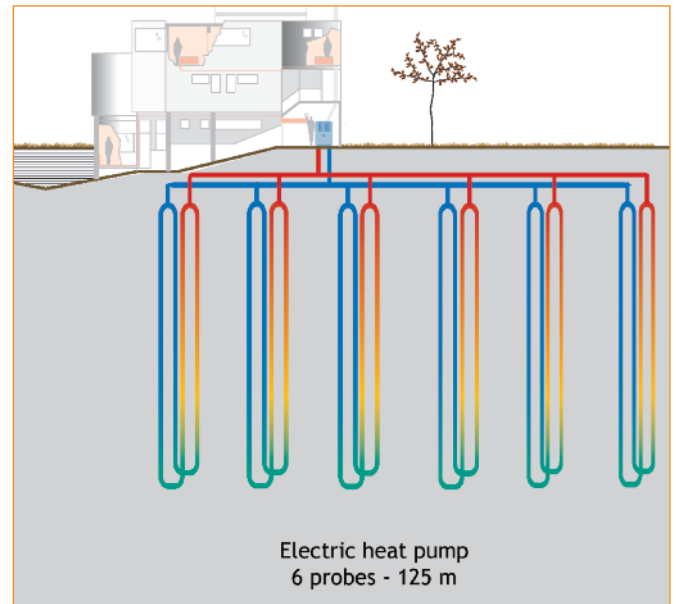
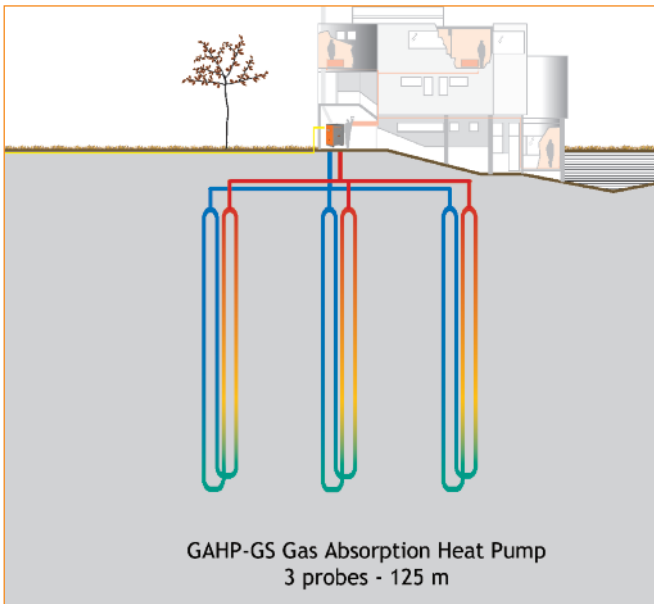
- Ideal for heating and DHW in buildings with high natural gas/LPG consumption.

- Ability to supply cooling as free-cooling mode (unit off) or in geothermal applications with active cooling (unit on).
- For indoor and outdoor installation.

### Versions

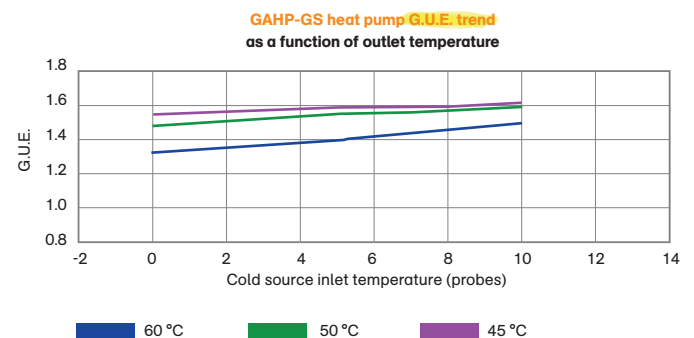
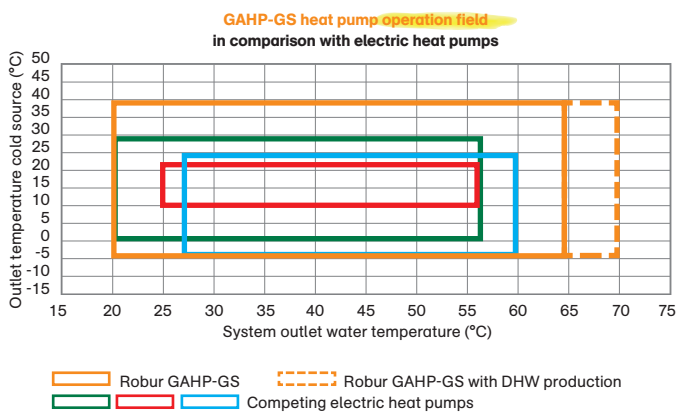
- Available also in:
  - pre-assembled units for higher capacity (p. 32);
  - E<sup>3</sup> GS complete system (p. 46).

With GAHP-GS absorption heat pump **reduction in investment costs for geothermal loops can be higher than 50%** in comparison with electric heat pumps.



Example of geothermal heating system of 40 kW.

The length of the loops depends on the type of soil and operating conditions.



**HEATING OPERATION MODE <sup>(1)</sup>**

<b>Energy class ErP (55 °C operation)</b>			<b>A++</b>
Working point B0/W35	G.U.E. (gas utilization efficiency)	%	165
	heating capacity	kW	41.6
	capacity recovered from renewable source	kW	16,4
Working point B0/W50	G.U.E. (gas utilization efficiency)	%	149
	heating capacity	kW	37.6
	capacity recovered from renewable source	kW	12,1
Nominal water flow rate ( $\Delta T = 10\text{ °C}$ )		m <sup>3</sup> /h	3.17
Nominal water pressure loss (outlet water at 50 °C)		kPa	49
Maximum outlet water temperature for heating/DHW		°C	65/70
Maximum inlet water temperature for heating/DHW		°C	55/60

**BURNER CHARACTERISTICS**

Thermal input (actual)		kW	25.2
Gas consumption (actual)	natural gas G20 <sup>(2)</sup>	m <sup>3</sup> /h	2.67
	LPG G31/G30 <sup>(3)</sup>	kg/h	1.99/1.96

**ELECTRICAL CHARACTERISTICS**

Voltage	230 V – 50 Hz	
Nominal electrical power <sup>(4)</sup>	kW	0.41

**INSTALLATION DETAILS**

Operational Weight		kg	300
Sound pressure Lp at 5 metres <sup>(5)</sup> - Free field, at the front, direction factor 2		dB(A)	44.1
Connections	water	" F	1 1/4
	gas	" F	3/4
	flue exhaust pipe	mm	80
Electrical degree of protection		IP	X5D
Size <sup>(6)</sup>	width	mm	848
	depth	mm	690
	height	mm	1,278

<sup>(1)</sup> As per calculation methods of EN12309.<sup>(2)</sup> NCV 34.02 MJ/m<sup>3</sup> (9.45 kWh/m<sup>3</sup>) at 15 °C - 1013 mbar.<sup>(3)</sup> NCV 46.34 MJ/kg (12.87 kWh/kg) at 15 °C - 1013 mbar.<sup>(4)</sup> ± 10% depending on the power supply voltage and on the tolerance of the electrical motors power consumption.<sup>(5)</sup> Lw sound power standard version dB(A) 66.1. Sound power values measured according to EN ISO 9614.<sup>(6)</sup> Size does not include exhaust flue pipe.**Note:** The capacity recovered is considered as the capacity available for cooling. For any further information, please refer to design manual.**Solutions for heating and DHW production****with high efficiency ground source heat pumps**

Model	Units	Heating capacity kW	Capacity recovered by RES kW	System G.U.E. <sup>(1)</sup> %	Size w/d/h <sup>(2)</sup> mm	Weight kg
RTGS	2 GS	83.20	32.80	165.1	2,314/1,245/1,400	768
	3 GS	124.80	49.20	165.1	3,610/1,245/1,400	1,151
	4 GS	166.40	65.60	165.1	4,936/1,245/1,400	1,534
	5 GS	208.00	82.00	165.1	6,490/1,245/1,400	1,927

\* Data refer to standard version, 4 pipes version and without circulators. Available with or without circulators, for outdoor or indoor installation. Please contact Robur Sales Network.

<sup>(1)</sup> Average efficiency with outlet water 35 °C and geothermal loops 0 °C.<sup>(2)</sup> Size does not include exhaust flue pipe.

The Robur **ground-source** heat pump solutions are also designed and supplied **pre-assembled in packages achieving A++ energy class<sup>(1)</sup>** even in applications with **radiators** for system retrofitting.

<sup>(1)</sup> As per calculation methods of EN12309.



# WATER-SOURCE RENEWABLE ENERGY GAHP-WS

High efficiency simultaneous hot and cold water production.  
Heating, cooling and domestic hot water production  
where the use of water-source renewable energy is required.

Modulating and condensing absorption heat pump  
powered by natural gas + water-source renewable energy

## GAHP-WS

### Advantages

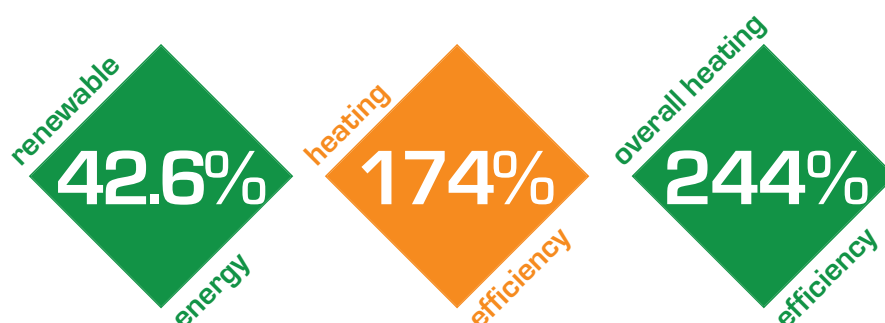
- In case of simultaneous hot and cold water production, it exceeds overall efficiency (G.U.E. - Gas Utilization Efficiency) of 244%. External sources are not required, thus reducing system and management costs.
- Up to 42.6% utilisation of water-source renewable energy, exceeding heating efficiency (G.U.E. - Gas Utilization Efficiency) values of 174%.

- The most beneficial heating system to enhance the energy qualification of buildings compared with traditional systems. It permits a considerable promotion of the building's energy classification with the consequent increase in the value of the building.
- Reduction of electric energy consumption compared with traditional electric systems thanks to the prevalent use of natural gas.

- It is eligible with incentive programs in several countries.
  - With a GAHP-WS, every year 4.9 Tons of CO<sub>2</sub> emissions are saved, which are equivalent to those absorbed by 695 trees or those produced by 2 green cars; every year 2.3 Tons of Oil Equivalent are saved.
- Moreover, Robur GAHP-WS uses natural refrigerants not subject to normal constraints and phase-out (F-Gas Regulation exempt).

### Versions

- For indoor and outdoor installation.
- Available also in:
  - pre-assembled units for higher capacity (p. 35);
  - E<sup>3</sup> WS complete system (p. 46).



### ELIGIBLE

for national and local  
incentive programs  
all over Europe

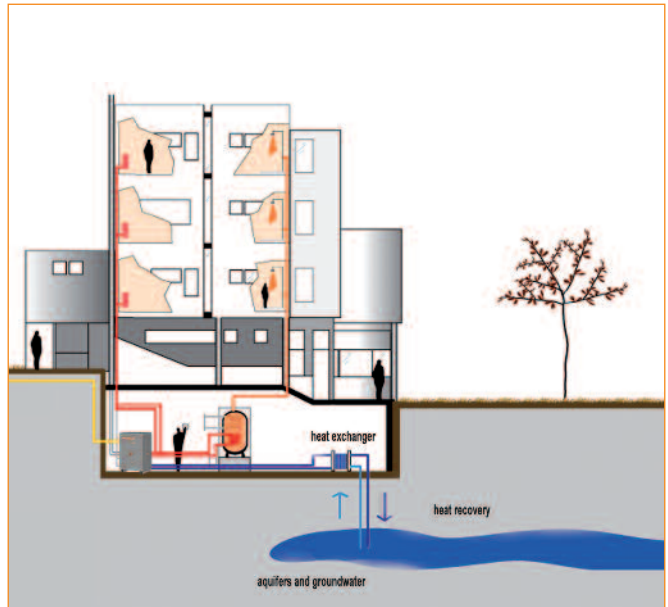
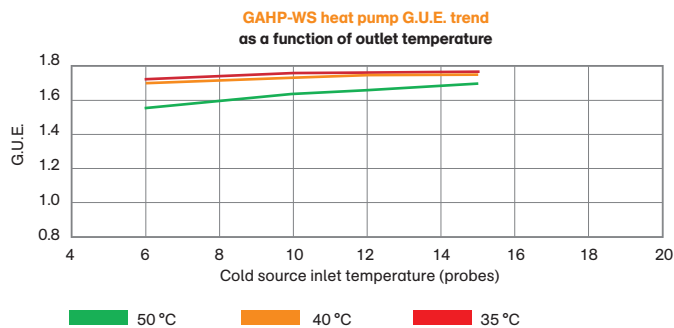
Please also refer to planning manual. Pdf download under [www.robur.com](http://www.robur.com)

# Heating and cooling

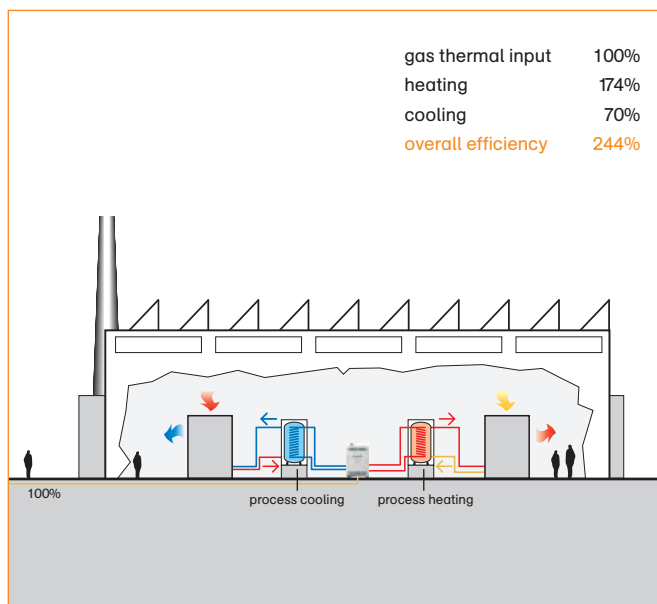


## Applications

- Ideal for heating and DHW production. Preheating of DHW in summer in cooling operation (i.e. swimming pools).



# Simultaneous production of hot and cold water



## Applications

- Simultaneous production of heating and cooling capacity, with overall efficiency (G.U.E. - Gas Utilization Efficiency) of 244%<sup>(1)</sup>, recovering energy from renewable energy sources.
- Systems that simultaneously require heating and cooling (hospitals, manufacturing process or liquid-ring-based air conditioning systems).



## GAHP-WS

HEATING OPERATION MODE <sup>(1)</sup>

<b>Energy class ErP (55 °C operation)</b>			<b>A++</b>
Working point W10/W35	G.U.E. (gas utilization efficiency)	%	174
	heating capacity	kW	43.9
	capacity recovered from renewable source	kW	17.6
Working point W10/W50	GUE (gas utilization efficiency)	%	165
	heating capacity	kW	41.6
	capacity recovered from renewable source	kW	16.6
Nominal water flow rate ( $\Delta T = 10\text{ °C}$ )		m <sup>3</sup> /h	3.57
Nominal water pressure loss (outlet water at 50 °C)		kPa	57
Maximum outlet water temperature for heating/DHW		°C	65/70
Maximum inlet water temperature for heating/DHW		°C	55/60

## COOLING OPERATION MODE

Working point W7/W35	cooling capacity	kW	17.6
	supplied capacity - condenser	kW	43.9
Working point W7/W50	cooling capacity	kW	14.7
	supplied capacity - condenser	kW	39.9

## OPERATION WITH SIMULTANEOUS USE

Working point W10/W35 - Overall efficiency	%	244
Working point W10/W50 - Overall efficiency	%	231

## BURNER CHARACTERISTICS

Thermal input (actual)		kW	25.2
Gas consumption (actual)	natural gas G20 <sup>(2)</sup>	m <sup>3</sup> /h	2.67
	LPG G30/G31 <sup>(3)</sup>	kg/h	1.99/1.96

## ELECTRICAL CHARACTERISTICS

Voltage	230 V – 50 Hz
Nominal electrical power <sup>(4)</sup>	kW 0.41

## INSTALLATION DETAILS

Operational Weight	kg	300
Sound pressure Lp at 5 metres <sup>(5)</sup> - Free field, at the front, direction factor 2	dB(A)	44.1
Connections	water	" F 11/4
	gas	" F 3/4
	flue exhaust pipe	mm 80
Electrical degree of protection	IP	X5D
Size <sup>(6)</sup>	width	mm 848
	depth	mm 690
	height	mm 1,278

<sup>(1)</sup> As per calculation methods of EN12309.<sup>(2)</sup> NCV 34.02 MJ/m<sup>3</sup> (9.45 kWh/m<sup>3</sup>) at 15 °C - 1013 mbar.<sup>(3)</sup> NCV 46.34 MJ/kg (12.87 kWh/kg) at 15 °C - 1013 mbar.<sup>(4)</sup> ± 10% depending on the power supply voltage and on the tolerance of the electrical motors power consumption.<sup>(5)</sup> Lw sound power standard version dB(A) 66.1. Sound power values measured according to EN ISO 9614.<sup>(6)</sup> Size does not include exhaust flue pipe.**Note:** The capacity recovered is considered as the capacity available for cooling. For any further information, please refer to design manual.

## Solutions for simultaneous hot and cold water for heating, cooling and DHW production



## with high efficiency water-source heat pumps



Model	Units	Heating capacity heating/DHW kW	Capacity recovered by renewable energy kW	System G.U.E. <sup>(1)</sup> %	Size w/d/h <sup>(2)</sup> mm	Weight kg
RTWS	2 WS	87.80	35.20	174.3	2,314/1,245/1,400	768
	3 WS	131.70	52.80	174.3	3,610/1,245/1,400	1,151
	4 WS	175.60	70.40	174.3	4,936/1,245/1,400	1,534
	5 WS	219.50	88.00	174.3	6,490/1,245/1,400	1,927

\* Data refer to standard version, 4 pipes version and without circulators. Available with or without circulators, for outdoor or indoor installation. Please contact Robur Sales Network.

<sup>(1)</sup> Average efficiency with outlet water 35 °C with climate curve, evaporator water 10 °C.<sup>(2)</sup> Size does not include exhaust flue pipe.

The Robur **water-source** heat pump solutions are also designed and supplied **pre-assembled in packages achieving A++ energy class<sup>(1)</sup>** even in applications with **radiators** for system retrofitting.

<sup>(1)</sup> As per calculation methods of EN12309.



Cooling and simultaneous domestic hot water production for free up to 75 °C thanks to heat recovery.

## Absorption chiller-heater powered by natural gas with heat recovery

### GA ACF-HR

#### Advantages

- For 1 kW of natural gas equivalent used, every unit adds 0.8 kW of renewable energy available 24-hours-a-day for domestic hot water production, with peak efficiency of 180%.
- Saving up to 86% of electric energy consumption compared with a traditional electrical system, thanks to the prevalent use of natural gas.

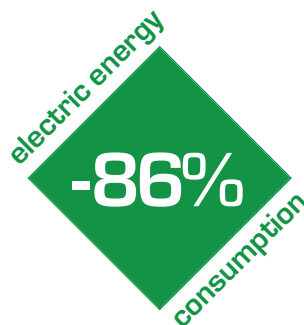
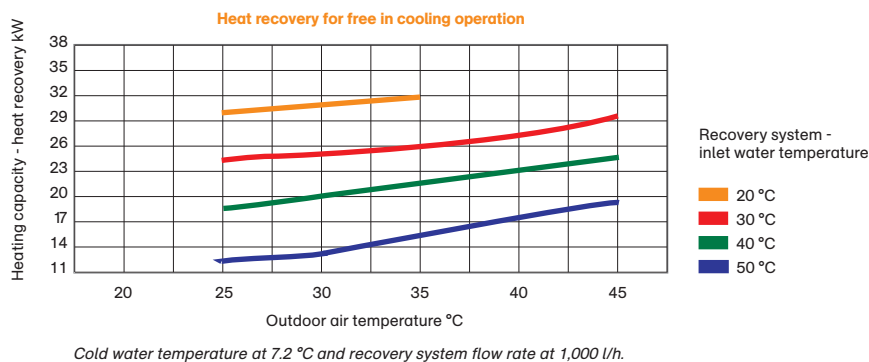
- Use of natural refrigerants not subject to normal constraints and phase-out (F-Gas Regulation exempt).

#### Applications

- Ideal for hotel, sport and wellness facilities.
- Ideal for post-heating circuits with air handling unit.
- Outdoor installation.

#### Versions

- Available in standard or low noise version.
- Available also in pre-assembled units for higher capacity, combined with Robur heat pumps and/or boilers (p. 27-28-37-38).



Please also refer to planning manual. Pdf download under [www.robur.com](http://www.robur.com)



## GA ACF HR

### COOLING OPERATION MODE <sup>(1)</sup>

Working point A35/W7	G.U.E. (gas utilization efficiency)	%	72
	cooling capacity with heat recovery	kW	17.93
Nominal water flow rate ( $\Delta T = 5.5^\circ\text{C}$ )		m <sup>3</sup> /h	2.77
Nominal water capacity pressure loss		kPa	29
Minimum outlet water temperature		°C	3
Inlet water temperature	max	°C	45
	min	°C	6
Ambient operating temperature	max	°C	45
	min	°C	0

### HEAT RECOVERY SYSTEM CHARACTERISTICS

Heating capacity with heat recovery for free in cooling operation		kW	up to 32
Nominal water flow rate		l/h	up to 1,000
Hot water inlet temperature	max	°C	75
	min	°C	10

### BURNER CHARACTERISTICS

THERMAL CHARGING PERFORMANCE			
Thermal input (actual)		kW	25.0
Gas consumption (actual)	natural gas G20 <sup>(2)</sup>	m³/h	2.65
	LPG G30/G31 <sup>(3)</sup>	kg/h	1.94

### ELECTRICAL CHARACTERISTICS

Voltage		230 V – 50 Hz	
Nominal electrical power <sup>(4)(5)</sup>	standard version	kW	0.84
	low noise version	kW	0.87

### INSTALLATION DETAILS

Operational weight	standard version	kg	370
	low noise version	kg	390
Sound pressure Lp at 5 metres <sup>(6)</sup>	standard version	dB(A)	57.6
Free field, at the front, direction factor 2	low noise version	dB(A)	53.0
Connections	water	" F	1 1/4
	gas	" F	3/4
Electrical degree of protection		IP	X5D
Standard version size	width	mm	850
	depth	mm	1,230
	standard version height	mm	1,290
	low noise version height	mm	1,540

<sup>(1)</sup> As per calculation methods of EN12309.

<sup>(2)</sup> NCV 34.02 MJ/m<sup>3</sup> (9.45 kWh/m<sup>3</sup>) at 15 °C - 1013 mbar.

<sup>(3)</sup> NCV 46.34 MJ/kg (12.87 kWh/kg) at 15 °C - 1013 mbar.

<sup>(4)</sup> Data measured at +30 °C outdoor temperature.

<sup>(5)</sup> ± 10% depending on the power supply voltage and on the tolerance of the electrical motors power consumption.

<sup>(6)</sup> Lw sound power standard version dB(A) 79.6 and low noise version dB(A) 75.0: Sound power values measured according to EN ISO 9614.

**Note:** For multiple units, please contact the Robur sales network. For any further information about heat recovery systems, please see planning manual.

## Solutions for cooling and free DHW production



### with chiller-heaters with heat recovery

Model	Units	Cooling capacity kW	Heating capacity with heat recovery up to <sup>(1)</sup> kW	Size w/d/h mm	Weight kg
RTCF HR	2 ACF HR	35.86	64.00	2,314/1,245/1,400	916
	3 ACF HR	53.79	96.00	3,610/1,245/1,400	1,373
	4 ACF HR	71.72	128.00	4,936/1,245/1,400	1,830
	5 ACF HR	89.65	160.00	6,490/1,245/1,400	2,297

\* Data refer to standard version, 4 pipes version and without circulators. Available with or without circulators, in standard or low noise version. Please contact Robur Sales Network.

<sup>(1)</sup> For further information regarding heating capacity of the recovery system under different operating conditions, please refer to planning manual.

## Solutions for heating and cooling with DHW production all over the year, for free in cooling mode



with chiller-heaters with heat recovery + condensing boilers

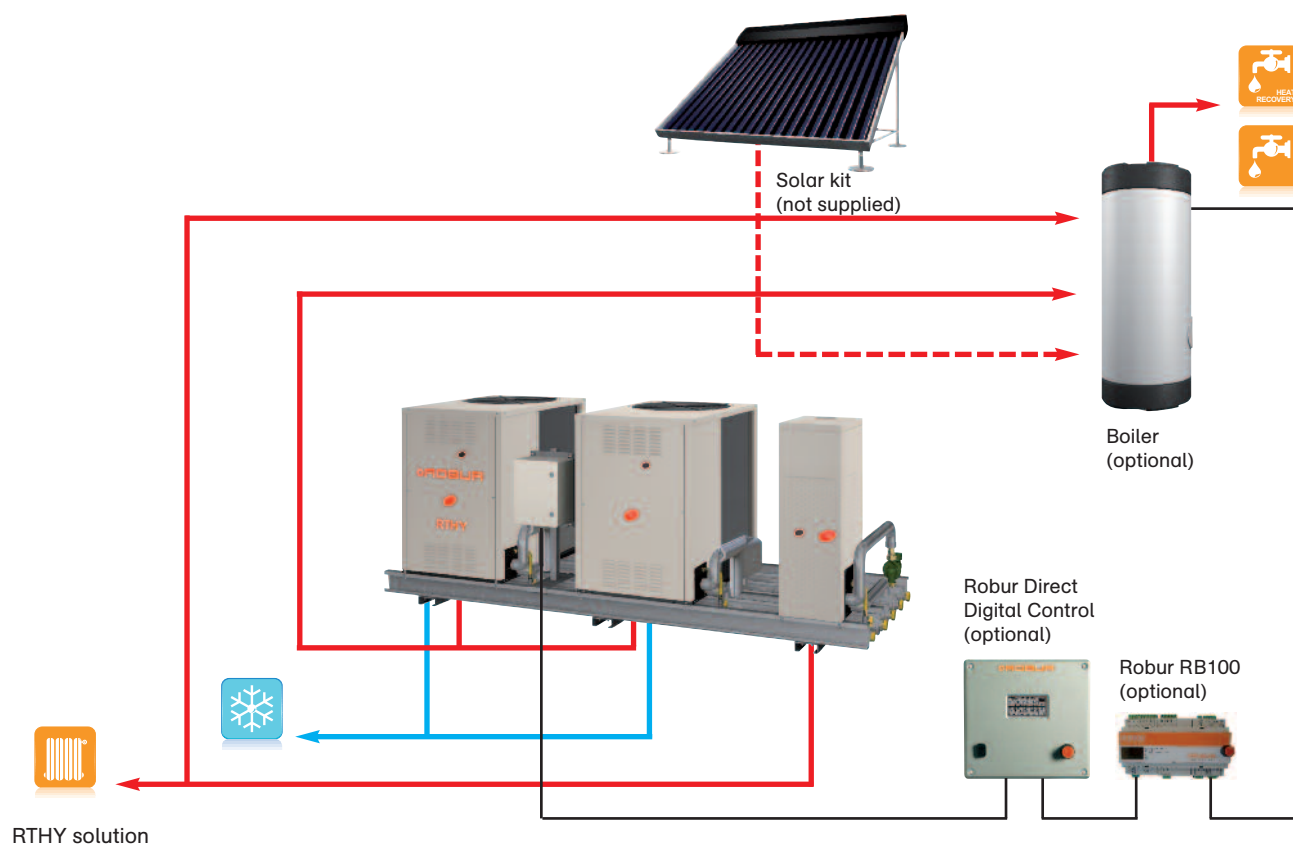


Model	Units	Heating capacity heating/DHW kW	Cooling capacity kW	Heating capacity with heat recovery up to <sup>(1)</sup> kW	Size w/d/h mm <sup>(2)</sup>	Weight kg
RTHY	1 ACF-HR + 1 AY	34.40	17.93	32.00	2,314/1,245/1,400	628
	1 ACF-HR + 2 AY	68.80	17.93	32.00	2,314/1,245/1,400	733
	1 ACF-HR + 3 AY	103.20	17.93	32.00	3,382/1,245/1,400	895
	1 ACF-HR + 4 AY	137.60	17.93	32.00	3,382/1,245/1,400	979
	2 ACF-HR + 1 AY	34.40	35.86	64.00	3,382/1,245/1,400	1,077
	2 ACF-HR + 2 AY	68.80	35.86	64.00	3,382/1,245/1,400	1,183
	2 ACF-HR + 3 AY	103.20	35.86	64.00	4,936/1,245/1,400	1,359
	2 ACF-HR + 4 AY	137.60	35.86	64.00	4,936/1,245/1,400	1,443
	3 ACF-HR + 1 AY	34.40	53.79	96.00	4,936/1,245/1,400	1,542
	3 ACF-HR + 2 AY	68.80	53.79	96.00	4,936/1,245/1,400	1,647
	3 ACF-HR + 3 AY	103.20	53.79	96.00	4,936/1,245/1,400	1,757
	3 ACF-HR + 4 AY	137.60	53.79	96.00	6,490/1,245/1,400	1,920
	4 ACF-HR + 1 AY	34.40	71.72	128.00	6,490/1,245/1,400	2,009
	4 ACF-HR + 2 AY	68.80	71.72	128.00	6,490/1,245/1,400	2,114
	4 ACF-HR + 3 AY	103.20	71.72	128.00	6,490/1,245/1,400	2,234
	4 ACF-HR + 4 AY	137.60	71.72	128.00	6,490/1,245/1,400	2,318

• Data refer to standard version, 6 pipes version and without circulators. Available with or without circulators, in standard or low noise versions, 4 or 6 pipes. Please contact Robur Sales Network.

<sup>(1)</sup> For further information regarding heating capacity of the recovery system under different operating conditions, please refer to planning manual.

<sup>(2)</sup> Size does not include exhaust flue pipe.





## NATURAL GAS COOLING

GA ACF

Cooling with low electric energy consumption.

Absorption chiller powered by natural gas

### GA ACF

#### Advantages

- Saving up to 86% of electricity compared with a traditional electric system, thanks to the prevalent use of natural gas.
- Use of natural refrigerants not subject to normal constraints and phase-out (F-Gas Regulation exempt).
- Independent and modular, it ensures continuity of service for cooling only as and when needed. Thanks to the use of an almost static refrigeration cycle, the performance levels remain unchanged over time and regular refill and disposal of refrigerant is not required.

#### Applications

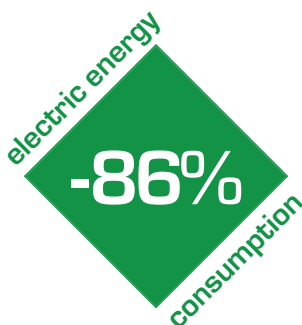
- Ideal for space cooling where electric energy is not available.
- Outdoor installation.

#### Versions

- Available in standard or low noise version.

#### • Available also in:

- pre-assembled units for higher capacity, combined with chillers and/or Robur boilers (p. 26-28-40-41);
- integrated outdoor package with condensing boiler Gitié ACAY (p. 48).



Please also refer to planning manual. Pdf download under [www.robur.com](http://www.robur.com)

**COOLING OPERATION MODE <sup>(1)</sup>**

Working point A35/W7		<b>G.U.E. (gas utilization efficiency)</b>	<b>%</b>	<b>71</b>
		cooling capacity	kW	17.72
Nominal water flow rate ( $\Delta T = 5,5\text{ }^{\circ}\text{C}$ )			m <sup>3</sup> /h	2.77
Nominal water pressure loss			kPa	29
Minimum outlet water temperature			°C	3
Inlet water temperature	max		°C	45
	min		°C	6
Ambient operating temperature	max		°C	45
	min		°C	0

**BURNER CHARACTERISTICS**

Thermal input (actual)			kW	25.0
Gas consumption (actual)	natural gas G20 <sup>(2)</sup>		m <sup>3</sup> /h	2.65
	LPG G30/G31 <sup>(3)</sup>		kg/h	1.94

**ELECTRICAL CHARACTERISTICS**

Voltage			230 V – 50 Hz	
Nominal electrical power <sup>(4)(5)</sup>	standard version		kW	0.84
	low noise version		kW	0.87

**INSTALLATION DETAILS**

Operational Weight	standard version		kg	340
	low noise version		kg	360
Sound pressure Lp at 5 metres <sup>(6)</sup> Free field, at the front, direction factor 2	standard version		dB(A)	57.6
	low noise version		dB (A)	53.0
Connections	water		"	1 1/4 F
	gas		" F	3/4
Electrical degree of protection			IP	X5D
Standard version size	width		mm	850
	depth		mm	1,230
	height		mm	1,290
Low noise version size	width		mm	850
	depth		mm	1,230
	height		mm	1,540

<sup>(1)</sup> As per calculation methods of EN12309.<sup>(2)</sup> NCV 34.02 MJ/m<sup>3</sup> (9.45 kWh/m<sup>3</sup>) at 15 °C - 1013 mbar.<sup>(3)</sup> NCV 46.34 MJ/kg (12.87 kWh/kg) at 15 °C - 1013 mbar.<sup>(4)</sup> Data measured at +30 °C outdoor temperature<sup>(5)</sup> ± 10% depending on the power supply voltage and on the tolerance of the electrical motors power consumption.<sup>(6)</sup> Lw sound power standard version dB(A) 79.6 and low noise version dB(A) 75.0. Sound power values measured according to EN ISO 9614.**Solutions for cooling****with gas absorption chillers**

Model	Units	Cooling capacity kW	Size w/d/h mm	Weight kg
RTCF	2 ACF	35.44	2,314/1,245/1,400	822
	3 ACF	53.16	3,610/1,245/1,400	1,232
	4 ACF	70.88	4,936/1,245/1,400	1,642
	5 ACF	88.60	6,490/1,245/1,400	2,062

• Data refer to standard version, 2 pipes version and without circulators. Available with or without circulators, in standard or low noise versions. Please contact Robur Sales Network.

## Solutions for heating, DHW production and cooling

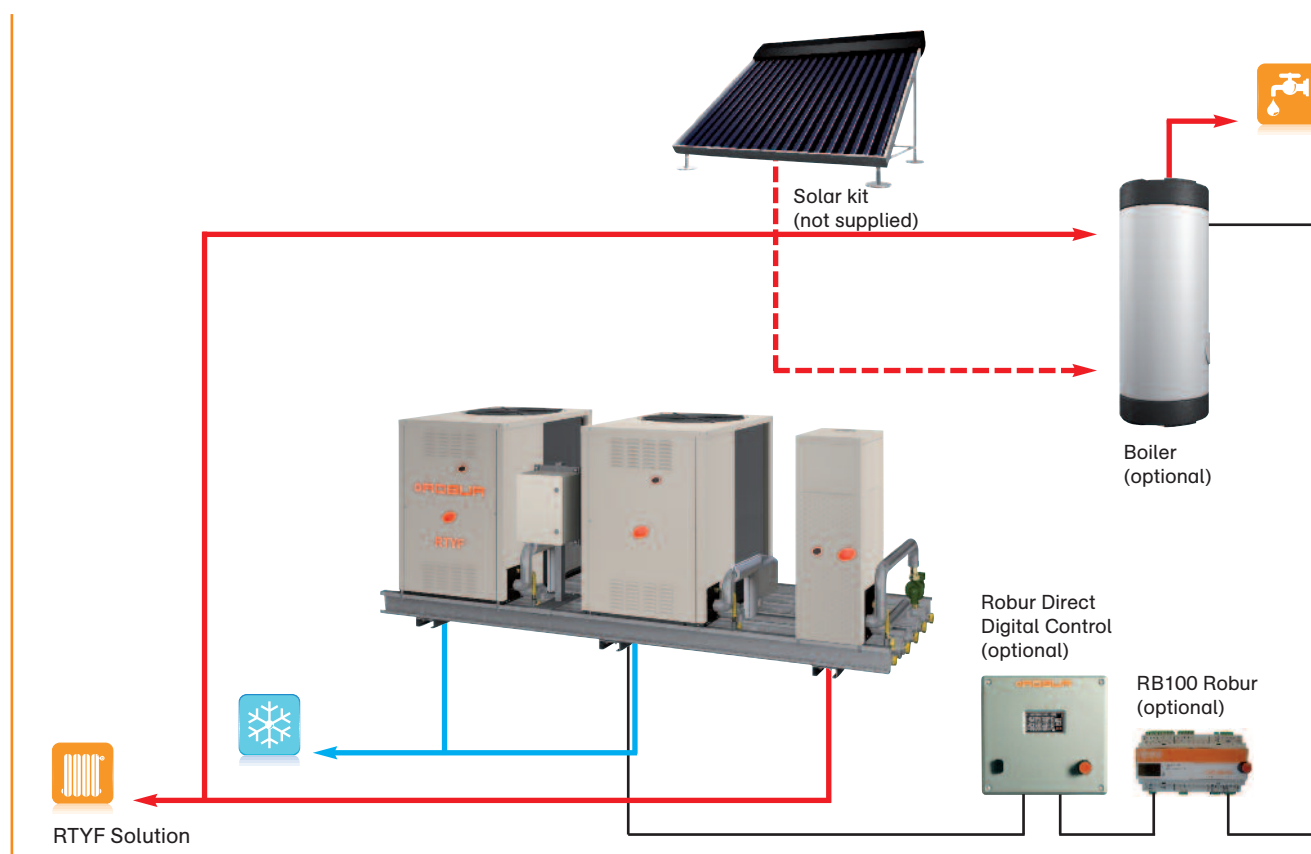


with gas absorption chillers + condensing boilers



Model	Units	Heating capacity heating/DHW kW	Cooling capacity kW	Size w/d/h mm	Weight kg
RTYF	1 ACF + 2 AY	68.80	17.72	2,314/1,245/1,400	676
	1 ACF + 3 AY	103.20	17.72	3,382/1,245/1,400	828
	1 ACF + 4 AY	137.60	17.72	3,382/1,245/1,400	912
	2 ACF + 1 AY	34.40	35.44	3,382/1,245/1,400	973
	2 ACF + 2 AY	68.80	35.44	3,382/1,245/1,400	1,079
	2 ACF + 3 AY	103.20	35.44	4,936/1,245/1,400	1,245
	2 ACF + 4 AY	137.60	35.44	4,936/1,245/1,400	1,329
	3 ACF + 1 AY	34.40	53.16	4,936/1,245/1,400	1,391
	3 ACF + 2 AY	68.80	53.16	4,936/1,245/1,400	1,496
	3 ACF + 3 AY	103.20	53.16	4,936/1,245/1,400	1,596
	3 ACF + 4 AY	137.60	53.16	6,490/1,245/1,400	1,759
	4 ACF + 1 AY	34.40	70.88	6,490/1,245/1,400	1,811
	4 ACF + 2 AY	68.80	70.88	6,490/1,245/1,400	1,916
	4 ACF + 3 AY	103.20	70.88	6,490/1,245/1,400	2,026
	4 ACF + 4 AY	137.60	70.88	6,490/1,245/1,400	2,110

\* Data refer to standard version, 4 pipes version and without circulators. Available with or without circulators, standard or low noise versions. Please contact Robur Sales Network.





Cooling in process applications, cooling in hot climates and refrigeration with low electric energy consumption

Absorption chiller-heater powered by natural gas

## GA ACF Special Versions

### Advantages

- Saving up to 86% of electricity compared with a traditional electrical system, thanks to the prevalent use of natural gas.
- Use of natural refrigerants not subject to normal constraints and phase-out (F-Gas Regulation exempt).
- Independent and modular, it ensures continuity of service for cooling only as and when needed. Thanks to the use of an almost static refrigeration cycle, the performance levels remain unchanged over time and regular refill and disposal of refrigerant is not required.

### Applications TK Version

- Cooling in process applications. (e.g. in greenhouses for the intensive cultivation of mushrooms, rooms for maturing of cheese, etc).
- Cooling of controlled temperature rooms all year round (e.g. data reading rooms, computer rooms, laboratories).
- Cooling of rooms with high heat gains that require cooling even during cold seasons.

### Applications HT Version

- Cooling of residential, commercial and industrial environments with an external air temperature up to 50 °C.

### Applications LB Version

- Refrigeration where it is necessary to maintain temperatures inside the room in compliance with health and hygiene regulations.
- Refrigeration of cold rooms and counters for food preservation.
- Process refrigeration in systems requiring negative fluid temperatures.

### Versions

- Available in low noise or standard versions.
- Available with pre-assembled units with higher capacity.



electric energy  
-86%  
consumption

NO  
F-Gas

### 3 Versions

- Process applications
- Climates up to 50 °C
- Refrigeration

Please also refer to planning manual. Pdf download under [www.robur.com](http://www.robur.com)

GA  
ACF TK GA  
ACF HT GA  
ACF LB

## COOLING OPERATION MODE <sup>(1)</sup>

Working point A35/W7	G.U.E. (gas utilization efficiency)	%	71	68	53
	cooling capacity	kW	17.72	17.12	13.30 <sup>(2)</sup>
Nominal water flow rate ( $\Delta T = 5.5$ °C)		m³/h	2.77	2.67	2.60
Nominal water pressure loss		kPa	29	27	42
Minimum outlet water temperature		°C	3	5	-10
Inlet water temperature max/min		°C	45/6	45/8	45/-5
Ambient operating temperature max/min		°C	45/-12	50/0	45/0
Sound pressure Lp at 5 metres <sup>(3)</sup> - standard/low noise version - Free field, at the front, direction factor 2		dB(A)	57.6/53.0	57.6/53.0	57.6/53.0

## BURNER CHARACTERISTICS

Thermal input (actual)		kW	25.0	25.0	25.0
Gas consumption (actual)	natural gas G20 <sup>(4)</sup>	m³/h	2.65	2.65	2.65
	LPG G30/G31 <sup>(5)</sup>	kg/h	1.94	1.94	1.94

## ELECTRICAL CHARACTERISTICS

Voltage			230 V – 50 Hz		
Nominal electrical power <sup>(6)(7)</sup> - standard version		kW	0.84/0.87	0.84/0.87	0.84/0.87
	width	mm	850	850	850
Standard version size	depth	mm	1,230	1,230	1,230
	standard version height	mm	1,290	1,290	1,290
	low noise version height	mm	1,540	1,540	1,540

<sup>(1)</sup> As per calculation methods of EN12309.

<sup>(2)</sup> Working point A35/W-5.

<sup>(3)</sup> Lw sound power ACF-TK, ACF-HT and ACF-LB standard version dB(A) 79.6; ACF-TK, ACF-HT and ACF-LB low noise version dB(A) 75.0. Sound power values measured according to EN ISO 9614.

<sup>(4)</sup> NCV 34.02 MJ/m³ (9.45 kWh/m³) at 15 °C - 1013 mbar.

<sup>(5)</sup> NCV 46.34 MJ/kg (12.87 kWh/kg) at 15 °C - 1013 mbar.

<sup>(6)</sup> A reduction in the fan revolutions (air flow) is envisaged for ambient operating temperatures of less than 33 °C. This leads to a further reduction in electricity consumption levels.

<sup>(7)</sup> ± 10% depending on the power supply voltage and on the tolerance of the electrical engines.

## Chillers for cooling in process applications



Model	Units	Cooling capacity kW	Size w/d/h mm	Weight kg
RTCF TK	2 ACF TK	35.44	2,314/1,245/1,400	856
	3 ACF TK	53.16	3,610/1,245/1,400	1,283
	4 ACF TK	70.88	4,936/1,245/1,400	1,710
	5 ACF TK	88.60	6,490/1,245/1,400	2,147

## Chillers for cooling in hot climates



Model	Units	Cooling capacity kW	Size w/d/h mm	Weight kg
RTCF HT	2 ACF HT	34.24	2,314/1,245/1,400	856
	3 ACF HT	51.36	3,610/1,245/1,400	1,283
	4 ACF HT	68.48	4,936/1,245/1,400	1,710
	5 ACF HT	85.60	6,490/1,245/1,400	2,147

## Chillers for refrigeration at negative temperatures



Model	Units	Cooling capacity kW	Size w/d/h mm	Weight kg
RTCF LB	2 ACF LB	26.60	2,314/1,245/1,400	856
	3 ACF LB	39.90	3,610/1,245/1,400	1,283
	4 ACF LB	53.20	4,936/1,245/1,400	1,710
	5 ACF LB	66.50	6,490/1,245/1,400	2,147

\* Data refer to standard version, without circulators. Available with or without circulators, standard or low noise versions. Please contact Robur Sales Network.



Ideal for integrating Robur gas absorption solutions.  
Heating and hot water production up to 80 °C.

**Condensing** boiler (★ ★ ★ ★) for outdoor installation

## AY Condensing

### Advantages

- Ideal integration to Robur gas absorption chillers and heat pumps for heating and production of hot water up to 80 °C.
- Ideal complement to:
  - provide peak power when climatic or economic conditions demand it;
  - complete the heating of domestic hot water production;
  - support them in supply to the AHU.

- It is eligible for national and local incentive programs all over Europe.
- Can be hydraulically and electrically coupled in one modular solution operating in cascade.

### Versions

- Available also in preassembled units for higher capacity, combined with chillers and/or Robur boilers (p. 21-27-28-38-41-45-48).



### ELIGIBLE

for national and local  
incentive programs  
all over Europe

Please also refer to planning manual. Pdf download under [www.robur.com](http://www.robur.com)



# AY Condensing CONDENSING BOILER

		AY 00-120	
<b>Energy class ErP</b>		<b>A</b>	
Nominal heating input		kW	34.9
Nominal heating capacity <sup>(1)</sup>		kW	34.4
Gas consumption	natural gas G20	m³/h	3.69
	LPG G30/G31	kg/h	2.75
Efficiency	100% of the load <sup>(1)</sup>	%	104.6
	100% of the load <sup>(2)</sup>	%	98.6
Water flow rate ( $\Delta T = 10\text{ °C}$ )		l/h	2,950
Water pressure loss		kPa	39.5
Maximum operating pressure		bar	3
Voltage		230 V – 50 Hz	
Nominal electrical power <sup>(3)</sup>		kW	0.185
Ambient temperature operating range		-20/45 °C	
Connections	water	" F	1 1/4
	gas	" M	3/4
Size <sup>(4)</sup>	width	mm	410
	depth	mm	530
	height	mm	1,280

<sup>(1)</sup> Characteristics under nominal conditions: water delivery 50 °C and water return 30 °C.  
<sup>(2)</sup> Characteristics under nominal conditions: water delivery 80 °C and water return 60 °C.

<sup>(3)</sup>  $\pm 10\%$  depending on the power supply voltage and on the tolerance of the electrical motors power consumption.

<sup>(4)</sup> Size does not include exhaust flue pipe.

## Solutions for heating and DHW production



with condensing boilers

Model	Units	Heating capacity heating/DHW kW	Size w/d/h <sup>(1)</sup> mm	Weight kg
AY	1 AY	34.40	410/530/1.280	71
RTY	2 AY	68.80	1,828/1,245/1,400	310
	3 AY	103.20	1,828/1,245/1,400	415
	4 AY	137.60	2,314/1,245/1,400	506
	5 AY	172.00	2,314/1,245/1,400	645

• Multiple pre-assembled links RTY are available with or without circulators. On request, AY00-120 units can be pre-assembled with other units (gas heat pumps, gas chillers) to create multiple assemblies configured on demand for heating, cooling and DHW production. For multiple units, please contact the Robur Sales Network.

<sup>(1)</sup> Size does not include exhaust flue pipe.



High efficiency heating, cooling and domestic hot water production.  
Supplied with the main system components.

## Complete system

### E<sup>3</sup>

#### Advantages

- Supplied with the main system components<sup>(1)</sup>:
  - generation system: absorption heat pumps powered by natural gas and renewable energies;
  - distribution system: electronic controlled high efficiency modulating pumps;
  - control system: (Comfort Control Panel) managing the whole generation and distribution systems.

- Available in 13 pre-designed configurations to meet every installation requirements.
- It is eligible for national and local incentive programs all over Europe.

<sup>(1)</sup> E<sup>3</sup> is a package for heating.

#### Versions

- E<sup>3</sup> A: heating system including one or more absorption heat pumps powered by natural gas and **air-source** renewable energy (GAHP-A p. 18).
- E<sup>3</sup> GS: heating system including one or more absorption heat pumps powered by natural gas and **ground-source** renewable energy (GAHP-GS p. 30).
- E<sup>3</sup> WS: heating system including one or more absorption heat pumps powered by natural gas and **water-source** renewable energy (GAHP-WS p. 33).

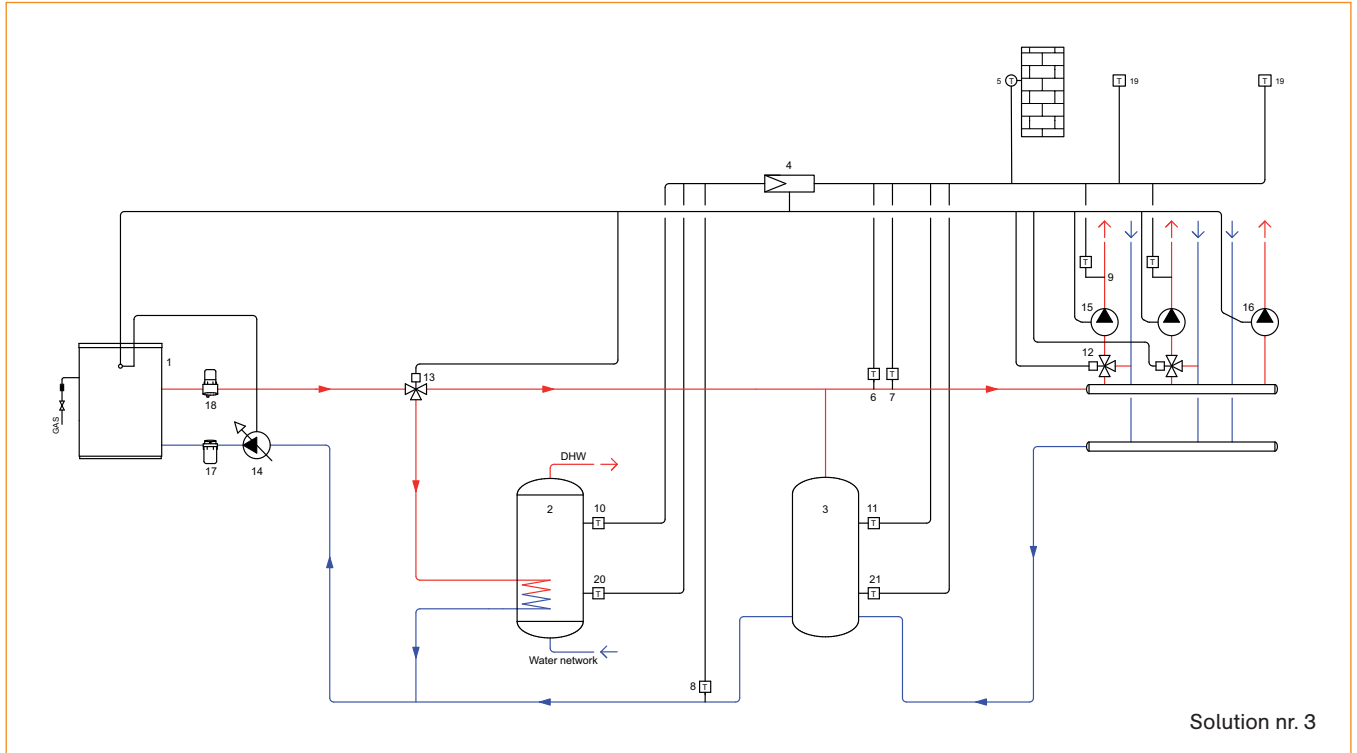
E<sup>3</sup> solutions can reach  
**A++ energy class.**



#### ELIGIBLE

for national and local  
incentive programs  
all over Europe

Please also refer to planning manual. Pdf download under [www.robur.com](http://www.robur.com)



Solutions	Description	ErP
E <sup>3</sup> A air-water - Solution 1 FE3A000001	Single-zone heating system with compensation of the outlet temperature (climate curve)	A+
E <sup>3</sup> A air-water - Solution 2 FE3A000002	Multi-zone heating system with compensation of the outlet temperature (climate curve)	A+
E <sup>3</sup> A air-water - Solution 3 FE3A000003	Multi-zone heating system with compensation of the outlet temperature (climate curve) and domestic hot water production	A+
E <sup>3</sup> A air-water - Solution 4 FE3A000004	Multi-zone heating system with compensation of the outlet temperature (climate curve), domestic hot water production, integration with solar panels	A+ A++
E <sup>3</sup> A air-water - Solution 5 FE3A000005	Multi-zone heating system with compensation of the outlet temperature (climate curve), domestic hot water production, integration with solar panel, back-up boiler	A+
E <sup>3</sup> A air-water - Solution 6 FE3A000006	Modular unit and multi-zone heating system with compensation of the outlet temperature (climate curve), domestic hot water production, integration with solar panel, back-up boiler	A++
E <sup>3</sup> GS ground-source - Solution 7 FE3GS00007	Single-zone heating system with compensation of the outlet temperature (climate curve)	A++
E <sup>3</sup> GS ground-source - Solution 8 FE3GS00008	Multi-zone heating system with compensation of the outlet temperature (climate curve)	A++
E <sup>3</sup> GS ground-source - Solution 9 FE3GS00009	Multi-zone heating system with compensation of the outlet temperature (climate curve) and domestic hot water production	A++
E <sup>3</sup> GS ground-source - Solution 10 FE3GS00010	Multi-zone heating system with compensation of the outlet temperature (climate curve), domestic hot water production, integration with solar panels	A++
E <sup>3</sup> GS ground-source - Solution 11 FE3GS00011	Multi-zone heating system with compensation of the outlet temperature (climate curve), domestic hot water production, integration with solar panel, back-up boiler	A++
E <sup>3</sup> GS ground-source - Solution 12 FE3GS00012	Multi-zone heating system with compensation of the outlet temperature (climate curve), domestic hot water production, integration with solar panel, back-up boiler, free-cooling	A++
E <sup>3</sup> GS ground-source - Solution 13 FE3GS00013	Modular unit and multi-zone heating system with compensation of the outlet temperature (climate curve), domestic hot water production, integration with solar panel, back-up boiler, free cooling	A++

The gas heat absorption heat pumps above mentioned for the E<sup>3</sup> solutions are:

- Solutions from 1 to 6: low-noise GAHP-A;
- Solutions from 7 to 13: GAHP-GS, valid also with the absorption heat pumps powered by natural gas and water renewable energy source GAHP-WS.



High efficiency heating, domestic hot water production up to 80 °C and cooling with low electric energy consumption.

## Gitié Trivalent Integrated Outdoor Package

with absorption heat pump powered by natural gas and air-source renewable energy

Gitié is the perfect blend of two winning technologies: the air-source absorption heat pump and the condensing boiler, both powered by natural gas. Gitié can provide up to 3 services:

- high efficiency heating;
- hot water production up to 80 °C;
- cooling with low electric energy consumption.

### Advantages

- Gitié, integrated, preassembled and custom-made in the manufacturing plant, is a fully plug-'n-play system. This can facilitate correct installation, avoiding the complexity of the integration on field of solar thermal systems.

- Gitié is the all-in-one solution replacing a boiler + solar thermal system using air-source renewable energy available 24-hours-a-day. For each kW of natural gas equivalent used, Gitié adds 0.5 kW of renewable energy.
- Gitié has a seasonal average heating efficiency of 159%<sup>(1)</sup>.
- Gitié capital cost is convenient

and it provides up to 40% of running cost savings if compared with similar solutions.

- It is eligible for national and local incentive programs all over Europe.
- Use of natural refrigerants not subject to normal constraints and phase-out (F-Gas Regulation exempt).

## A CHOICE SMARTER THAN solar systems



### ELIGIBLE

for national and local incentive programs all over Europe



Please also refer to planning manual. Pdf download under [www.robur.com](http://www.robur.com)

# AIR-SOURCE RENEWABLE ENERGY

*Air is enough for heating, domestic hot water production and cooling*

Gitié

## Applications

- Ideal for residential, industrial, commercial and hospitality facilities.
- Suitable for both new and existing buildings as it's for fitting in heating systems with low temperature (radiant heating or fan coils) or high temperature (radiators) distribution systems.
- Outdoor installation.

## Versions

- Available in standard or low noise version, 2 and 4 pipes, with or without modulating circulators.



## Models

### • Gitié AHAY



- Integrated outdoor package comprising of:
  - air-source gas absorption heat pump GAHP-A (p. 18);
  - condensing boiler (p. 44).

### • Gitié ARAY



- Trivalent integrated outdoor package comprising of:
  - air-source reversible gas absorption heat pump GAHP-AR (p. 24);
  - condensing boiler (p. 44).

### • Gitié ACAY



- Trivalent integrated outdoor package comprising of:
  - gas absorption chiller ACF (p. 39);
  - condensing boiler (p. 44).





## Components and accessories

### Standard configuration

- 4-pipe service plate for water and gas connections.
- Electrical box for:
  - external control systems connections (like room thermostats, timers etc.);
  - Direct Digital Control (optional) connection;
  - water pumps connection.
- Steel rail.

### Low noise version

With low-noise fan unit and a special sound-proof insulated casing. Ideal for installations where noise reduction is required.

## Hydraulic kit

- **2 pipes (KIT /2 C0):**
  - Single water loop;
  - Two motorized and factory wired check valves to optimize the efficiency of the system
- **2 pipes with circulators (KIT /2 C1):**
  - Single water loop with circulators;
  - Two high efficiency and factory wired circulators (ErP Directive) to optimize the water flow and efficiency of the system.
- **4 pipes with circulators (KIT /4 C1):**
  - Two independent water loops with circulators;
  - Two high efficiency and factory wired circulators (ErP Directive) to optimize the water flow of the system.

## Accessories

- Direct Digital Control for a smart system management.
- RoburBox100 for a smart control interface of cooling and domestic hot production management (Direct Digital Control required).
- Outdoor temperature probe.
- CAN BUS cable.
- High efficiency circulators (ErP Directive) with increased pressure head.
- Vibration dampers.
- Gas/LPG conversion kit.

## Sample solution

### Gitié ARAY - Trivalent integrated outdoor package

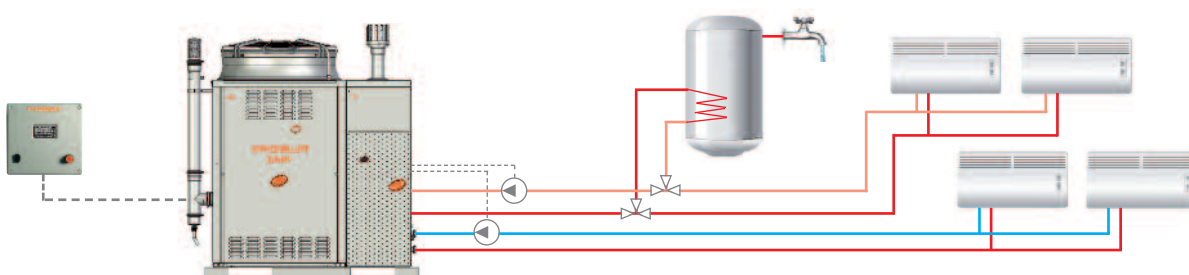
comprising of air-source reversible gas absorption heat pump + condensing boiler



## HEATING, COOLING AND DOMESTIC HOT WATER PRODUCTION

4-pipe version

- **Nominal heating capacity 75.7 kW.** Hot water production up to 60 °C, DHW up to 80 °C
- **Nominal heating capacity 16.9 kW.** Cold water production down to 3°C
- Two different hydronic loops: one for heating or cooling and one for DHW production or heating integration



Gitié AHAY      Gitié ARAY      Gitié ACAY

**HEATING MODE <sup>(1)</sup>**

Energy class ErP (55 °C operation)		A++	A+	A
Heating capacity - gas absorption heat pump (A7/W35)	kW	41.3	--	--
G.U.E. gas utilization efficiency - gas absorption heat pump (A7/W35)	%	164	--	--
Heating capacity - reversible gas absorption heat pump (A7/W35)	kW	--	37.8	--
G.U.E. gas utilization efficiency - reversible gas absorption heat pump (A7/W35)	%	--	150	--
Heating capacity - condensing boiler (acqua 80/60 °C)	kW	34.4	34.4	34.4
Efficiency - condensing boiler (50/30 °C)	%	104.6	104.6	104.6
Maximum outlet water temperature heating/DHW	°C	65/80	60/80	80/80
Maximum inlet water temperature heating/DHW	°C	55/70	50/70	70/70
Outdoor operating temperature (dry bulb)	max	40	45	45
	min	-15 <sup>(2)</sup>	-20 <sup>(2)</sup>	-20 <sup>(2)</sup>

**COOLING MODE**

Cooling capacity (A35/W7)	kW	--	16.9	17.72
GUE gas utilization efficiency	%	--	67	71
Minimum outlet water temperature	°C	--	3	3
Inlet water temperature max/min	°C	--	45/6	45/6
Outdoor operating temperature (dry bulb)	max	--	45	45
	min	--	0	0

**BURNER CHARACTERISTICS**

Thermal input (actual)	kW	60.1	60.1	59.9
Gas consumption (actual)	natural gas G20 <sup>(3)</sup>	m³/h	6.36	6.36
	LPG G30/G31 <sup>(4)</sup>	kg/h	4.71	4.71

**ELECTRICAL CHARACTERISTICS**

Voltage		230 V – 50 Hz		
Nominal electrical power <sup>(5)(6)</sup>	standard version <sup>(7)</sup>	kW	1.025	1.025
	low noise version <sup>(8)</sup> - max/min speed	kW	0.955/0.685	1.015

**INSTALLATION DATA**

Weight	standard version <sup>(7)</sup>	kg	490/515	480/505	440/465
	low noise version	kg	500/525	490/515	460/485
Sound pressure Lp at 5 metres <sup>(9)</sup> Free field, at the front, direction factor 2	standard version <sup>(7)</sup>	dB(A)	57.6	57.6	57.6
	low noise version <sup>(8)</sup> - max/min speed	dB(A)	52.0	53.0	53.0
	low noise version <sup>(8)</sup> - max/min speed <sup>(10)</sup>	dB(A)	49.0	--	--
Connections	water outlet/inlet (4 pipes version)	" F	1 1/4	1 1/4	1 1/4
	water outlet/inlet (2 pipes version)	" F	1 1/2	1 1/2	1 1/2
	gas	" M	3/4	3/4	3/4
	exhaust pipe - gas absorption heat pump	mm	80	80	--
	exhaust pipe - condensing boiler	mm	80	80	80
IP Class		IP	X5D	X5D	X5D
Size <sup>(11)</sup>	width	mm	1,356	1,356	1,356
	depth	mm	1,260	1,260	1,260
	standard version height	mm	1,279	1,279	1,279
	low noise version height	mm	1,508	1,508	1,508

<sup>(1)</sup> Nominal conditions according to EN 12309.<sup>(2)</sup> Available also for lower temperature.<sup>(3)</sup> NCV 34.02 MJ/m³ (9.45 kWh/m³) at 15 °C - 1013 mbar.<sup>(4)</sup> NCV 46.34 MJ/kg (12.87 kWh/kg) at 15 °C - 1013 mbar.<sup>(5)</sup> ± 10% tolerance depending on the electric voltage and engine consumption.<sup>(6)</sup> Version with circulators: 280 W extra.<sup>(7)</sup> Gitié AHAY standard version: A+ energy class.<sup>(8)</sup> Low noise version with high efficiency modulating fan for lower noise emission; sound-insulated oil pump.<sup>(9)</sup> Lw sound power AHAY standard version dB(A) 79.6, low noise version with max speed fan dB(A) 74.0, with min speed fan dB(A) 71.0. Lw sound power ARAY standard version dB(A) 79.6, low noise version dB(A) 75.0. Lw sound power ACAY standard version dB(A) 79.6, low noise version dB(A) 75.0. Sound power values measured according to EN ISO 9614.<sup>(10)</sup> Sound pressure data (AHAY low noise version with min speed fan) at partial load by suppliers.<sup>(11)</sup> Size does not including exhaust pipe.

## Control systems

A single device to adjust, control and manage the Robur absorption and the Robur gas boilers operation.

### Direct Digital Control - DDC

Direct Digital Control is supplied as optional.

#### Operation

- Management of up to 16 modules (individual or pre-assembled) connected on the same hydraulic circuit and up to 48 modules, if connected to

two panels extra.

- Monitoring of all units parameters.
- Set point control with sliding temperature, thanks to the climate curve function with optional outdoor probe.
- Mod-Bus communication protocol support for interface

with building management

systems (such as BMS, SCADA, etc.).



CCI is the interface panel, alternative to the DDC, for the modulation management of Robur absorption units.

### Comfort Control Interface - CCI

Comfort Control Interface, supplied as optional, for the modulation management of Robur GAHP-A, GAHP-GS and GAHP-WS units.

#### Operation

- The CCI panel can control and modulate the power output up

to a maximum of three units.

Combined with an external electronic regulator, it can supply heating and DHW.

- Monitoring of all units parameters.
- Mod-Bus communication protocol support for interface with building management

systems (such as BMS, SCADA, etc.).



The heart of the regulation system of the 13 E<sup>3</sup> Robur solutions.

### Comfort Control Panel - CCP

The Comfort Control Panel is supplied as standard for the 13 E<sup>3</sup> Robur solutions.

#### Operation

- Up to 3 E<sup>3</sup> heat pumps and boilers with climatic curve.
- Anti-legionella cycle.

- 3-way valve management for switching heating and DHW.
- Secondary distribution to different zones and DHW production.



RB100 is an interface panel, supplied as standard, for the system management of Robur absorption units and gas boilers.

## Robur Box 100 - RB100

The RB100 control interface is fitted with Direct Digital Control (DDC).

### Operation

RB100 combined with DDC (Direct Digital Control):

- heating, DHW and cooling mode management.
- 3-way valve management for switching heating and DHW.
- Control and error alarm.



Optional control system for the system management with Robur units and third parties appliances.

## Robur Box 200 - RB200

RB200 (RoburBox200) is the control interface for systems made up of Robur chiller-heater units, absorption heat pumps and third parties appliances, fitted with Direct Digital Control (DDC):




- integration of third parties appliances, i.e. in case of retrofitting of existing systems;
- control of water circulation of primary and secondary circuits;
- 3-way valve management for switching heating and DHW;

- Mod-Bus communication protocol support for interface with building management systems (such as BMS, SCADA, etc.).
- Control and error alarm.




# Accessories for Robur absorption units

## UNIT CONTROL AND MANAGEMENT DEVICES


Accessory	Description	SINGLE UNIT GAHP - GA - AY	MULTIPLE UNIT GAHP - GA - AY	COMPLETE SYSTEM E <sup>3</sup>
	DDC Direct Digital Control (n. 1 DDC for max. 16 units)	•	•	
	RB100 - Robur Box 100	•	•	
	RB200 - Robur Box 200	•	•	
	CCI - Comfort Control Interface for modulation management with external regulator	•	•	
	RSI - Integrate System Controller <sup>(1)</sup>	•	•	
	CAN BUS cable for the connection of Robur units	•	•	•
	Temperature probe for DDC	•	•	
	Winter Kit for AY Condensing	•	•	•

For the choice of the suitable control device, please refer to Planning Manual.




## ANTIVIBRATION DAMPERS

Accessory	Description	SINGLE UNIT GAHP - GA - AY	MULTIPLE UNIT GAHP - GA - AY	COMPLETE SYSTEM E <sup>3</sup>
	N. 4 spring vibration dampers kit	•	•	•
	N. 6 spring vibration dampers kit		•	•
	N. 8 spring vibration dampers kit		•	
	N. 10 spring vibration dampers kit		•	

## CIRCULATION PUMPS

Accessory	Description	SINGLE UNIT GAHP - GA - AY	MULTIPLE UNIT GAHP - GA - AY	COMPLETE SYSTEM E <sup>3</sup>
	High efficiency modulating circulation pump	•	•	•
	Modulating system circulation pump			•
	High efficiency modulating circulation pump with increased pressure head	•	•	•

## TANKS AND BUFFERS

Accessory	Description	SINGLE UNIT GAHP - GA - AY	MULTIPLE UNIT GAHP - GA - AY	COMPLETE SYSTEM E <sup>3</sup>	GITIE'
	300 l buffer tank - <b>ErP energy class C</b>	•	•	•	•
	500 l buffer tank - <b>ErP energy class D</b>	•	•	•	•
	1,000 l buffer tank		•	•	
	300 l DHW preparation tank with large coil (without integrated coil) - <b>ErP energy class C</b>	•	•	•	•
	500 l DHW preparation tank with large coil (without integrated coil) - <b>ErP energy class D</b>	•	•	•	•
	500 l DHW preparation tank with large coil (with auxiliary coil) - <b>ErP energy class D</b>	•	•	•	•
	750 l DHW preparation tank with large coil (with auxiliary coil)		•	•	
	Hydraulic separator "Mosé" <sup>(1)</sup> , for hydraulic circuit balance, complete with air discharge valve, water discharge valve and thermal insulation	•	•	•	•

<sup>(1)</sup> Available while stocks last.







## SYSTEM COMPONENTS

Accessory	Description	SINGLE UNIT GAHP - GA - AY	MULTIPLE UNIT GAHP - GA - AY	COMPLETE SYSTEM E <sup>3</sup>	GITIE'
	230V AC actuator for ON/OFF zone valves, 90 sec.	•	•	•	•
	230V AC modulating actuator for 3-way valves, 150 sec.			•	
	3-way ball valve 1"1/4	•	•	•	•
	3-way ball valve 1"1/2	•	•	•	•
	3-way valve DN 20 Kvs 6,3			•	
	3-way valve DN 25 Kvs 10			•	
	3-way valve DN 32 Kvs 16			•	
	Air separator filter 1"1/4	•		•	•
	Air vent filter 1"1/4	•		•	•
	Condensate discharge pump	•		•	•
	Water filter collector 1"1/4	•		•	•
	Ammonia discharge kit <sup>(1)</sup>	•	•	•	
	Flow control valve	•		•	•

## E<sup>3</sup> SYSTEM REGULATION

Accessory	Description	COMPLETE SYSTEM		
		E <sup>3</sup> A	E <sup>3</sup> GS	E <sup>3</sup> WS
	Central communication unit <sup>(2)</sup>	•	•	•
	Room unit basic Siemens <sup>(2)</sup>	•	•	•
	Room unit cooling Siemens <sup>(2)</sup>	•	•	•
	Sender Siemens <sup>(2)</sup>	•	•	•
	Transceiver Siemens <sup>(2)</sup>	•	•	•
	External probe Siemens <sup>(2)</sup>	•	•	•
	Immersion temperature probe <sup>(2)</sup>	•	•	•
	Solar probe Siemens <sup>(2)</sup>	•	•	•
	Strap-on temperature sensor <sup>(2)</sup>	•	•	•

## ACCESSORIES FOR GITIE'

Accessory	Description	Gitié AHAY	Gitié ARAY	Gitié ACAY
	Preconfigured Direct Digital Control for a smart system management (to be ordered with the package)	•	•	•
	Preconfigured RoburBox100 for a smart control interface of cooling and DHW management (Direct Digital Control required - to be ordered with the package)	•	•	•
	CAN BUS cable (Direct Digital Control required)	•	•	•
	Outdoor temperature probe	•	•	•
	GPL gas conversion kit	•	•	•
	Kit nr. 6 anti-vibration spring mountings	•	•	•
	High efficiency modulating circulators	•	•	•
	High efficiency modulating circulators with increased pressure head	•	•	•

<sup>(1)</sup> For GAHP-GS and GAHP-WS indoor installation.

<sup>(2)</sup> Available while stocks last.

[www.roburheatpumps.co.uk](http://www.roburheatpumps.co.uk)

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